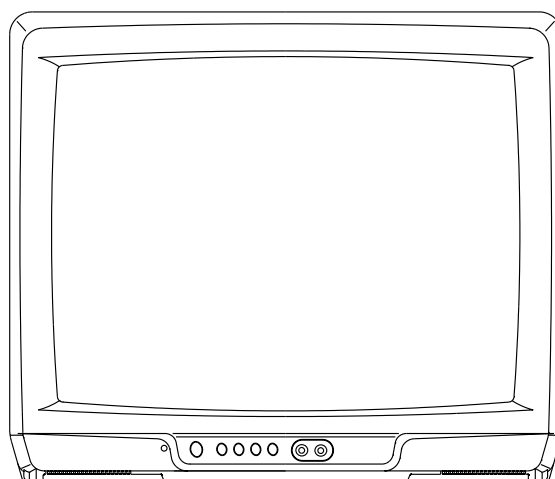


# DURABRAND

## DBTV1901

# SERVICE MANUAL

**COLOR TELEVISION RECEIVER**



**ORIGINAL  
MFR'S VERSION A**

# DURABRAND

## DBTV1901

# SERVICE MANUAL

**COLOR TELEVISION RECEIVER**

**REVISION 1  
MFR'S VERSION C**

MFR'S VERSION	PCB010	PCB110
A	TMX494A	TCX352A
C	TMX494B	TCX352B

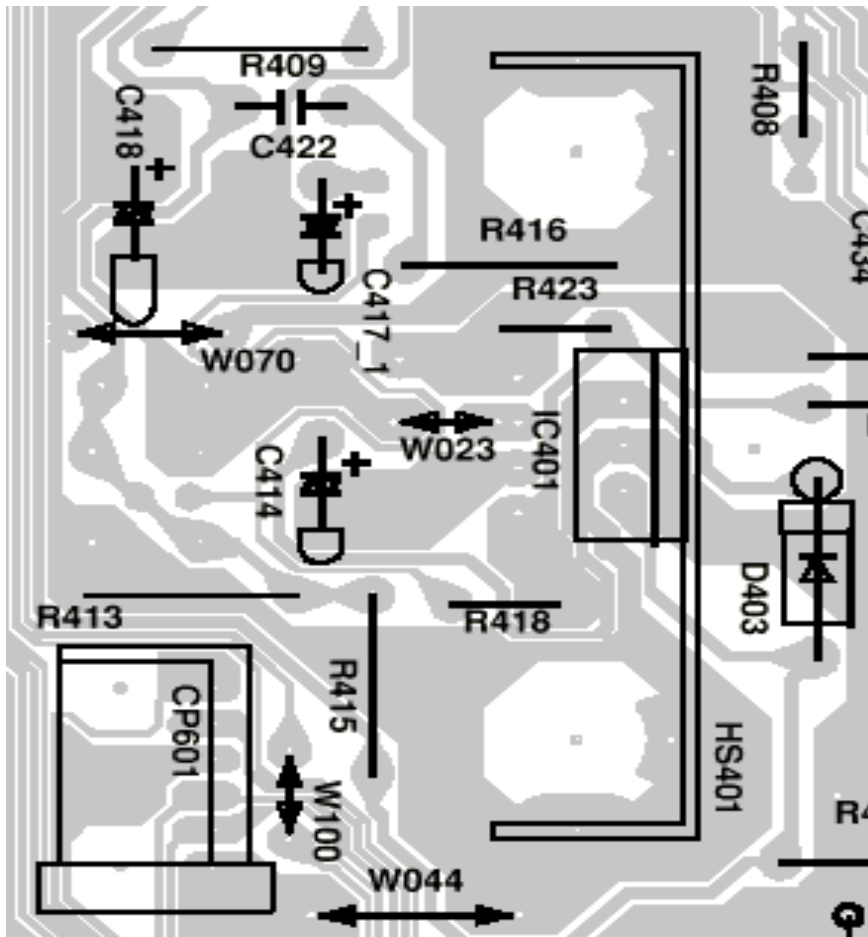
# Change of PCB

## ELECTRICAL REPLACEMENT PARTS LIST

MFR'S VERSION A			MFR'S VERSION C	
REF. NO.	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
R416			R002T2010J	RC 1 OHM 1/2W
C422			P613T1154J	CMPL 0.15 UF 100V TF
PCB010	A3J907A01A	MAIN PCB ASS'Y (VERSION A) TMX494A	A3J907A010	MAIN PCB ASS'Y (VERSION C) TMX494B
PCB110	A3J907A11A	CRT PCB ASS'Y (VERSION A) TCX352A	A3J907A110	CRT PCB ASS'Y (VERSION C) TCX352B

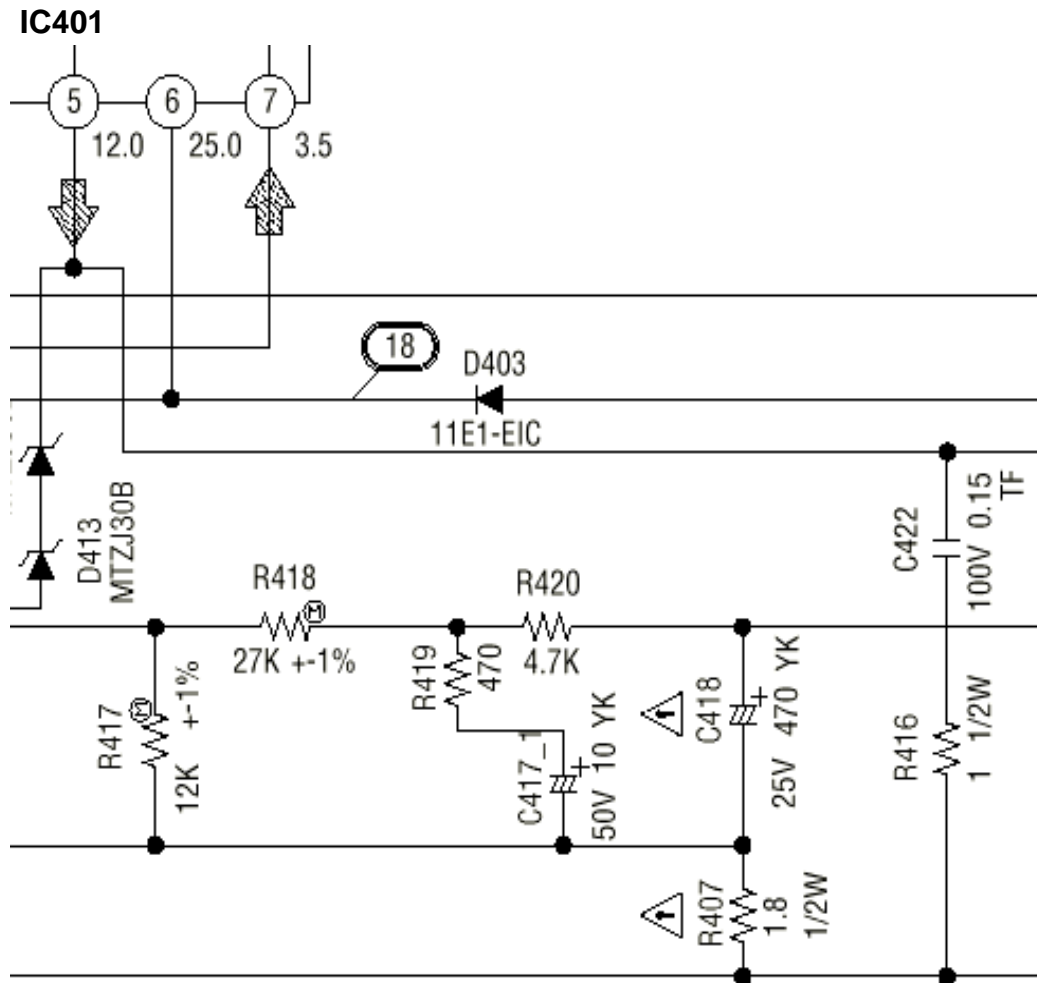
MAIN PCB's and CRT PCB's are not interchangeable.

### PRINTED CIRCUIT BOARDS MAIN/CRT (INSERTED PARTS) SOLDER SIDE (VERSION C)



ADD R416  
C422

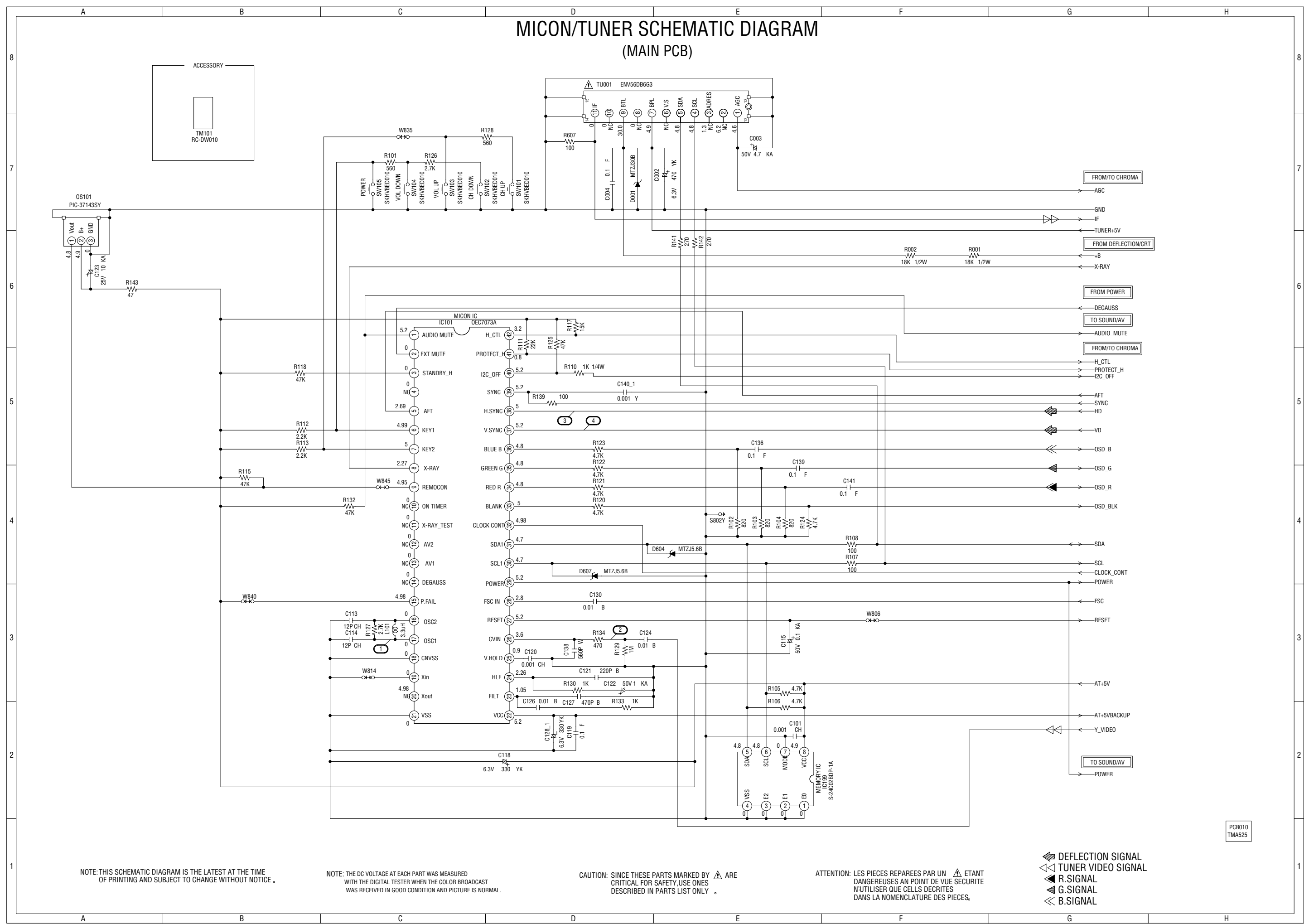
# DEFLECTION/CRT SCHEMATIC DIAGRAM (MAIN PCB) (VERSION C)



ADD R416  
C422

SPEC.NO.	M3J9-07A
O/R NO.	W163007

# MICON/TUNER SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

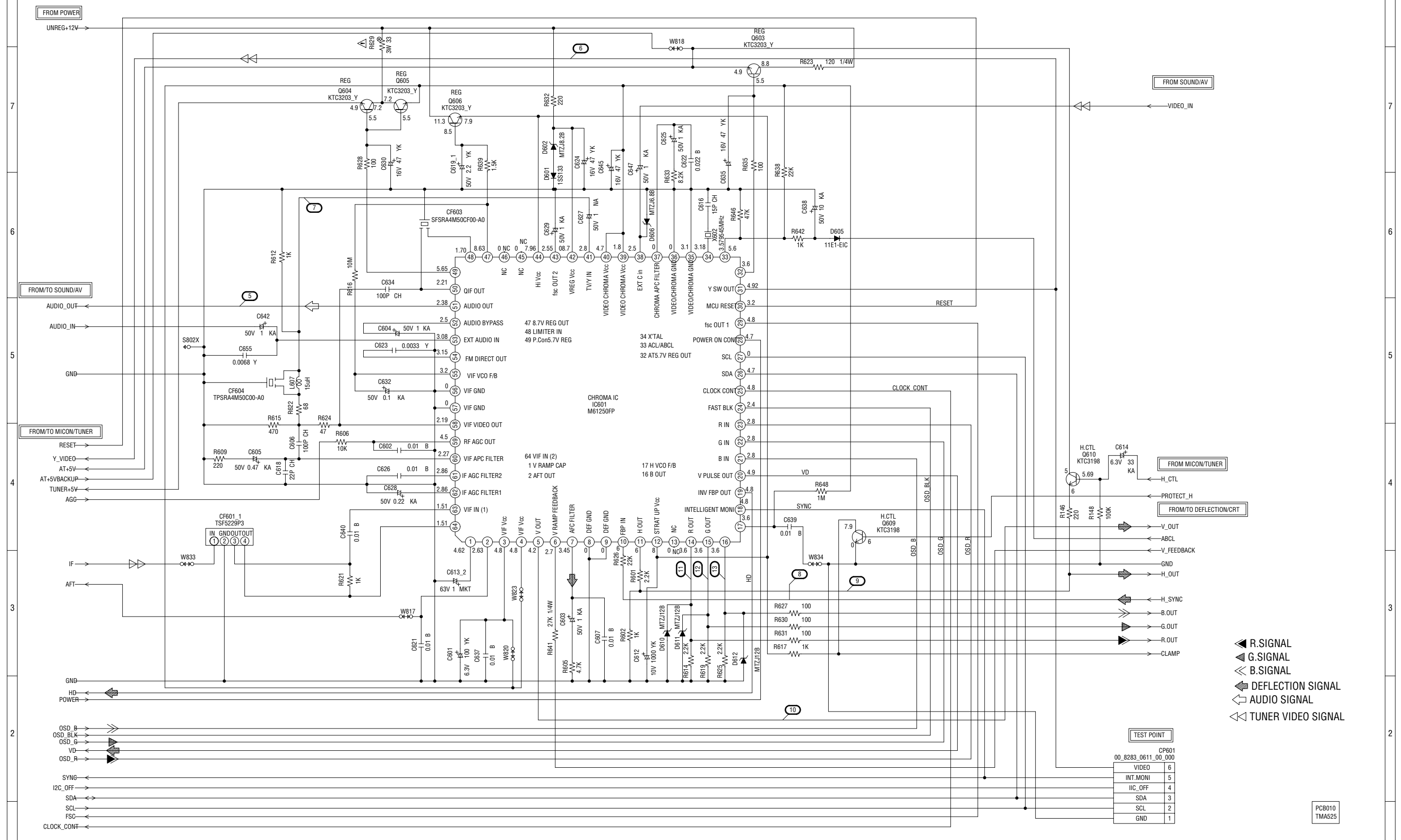
CAUTION: SINCE THESE PARTS MARKED BY  $\triangle$  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN  $\triangle$  ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

- $\triangle$  DEFLECTION SIGNAL
- $\nabla$  TUNER VIDEO SIGNAL
- $\blacktriangle$  R.SIGNAL
- $\blacktriangle$  G.SIGNAL
- $\blacktriangle$  B.SIGNAL

PCB010  
TMA525

# CHROMA SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.  
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP  
IS NON POLAR ONE.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT  
DANGÉREUSES AN POINT DE VUE SÉCURITÉ  
N'UTILISER QUE CELLS DÉCRITES  
DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

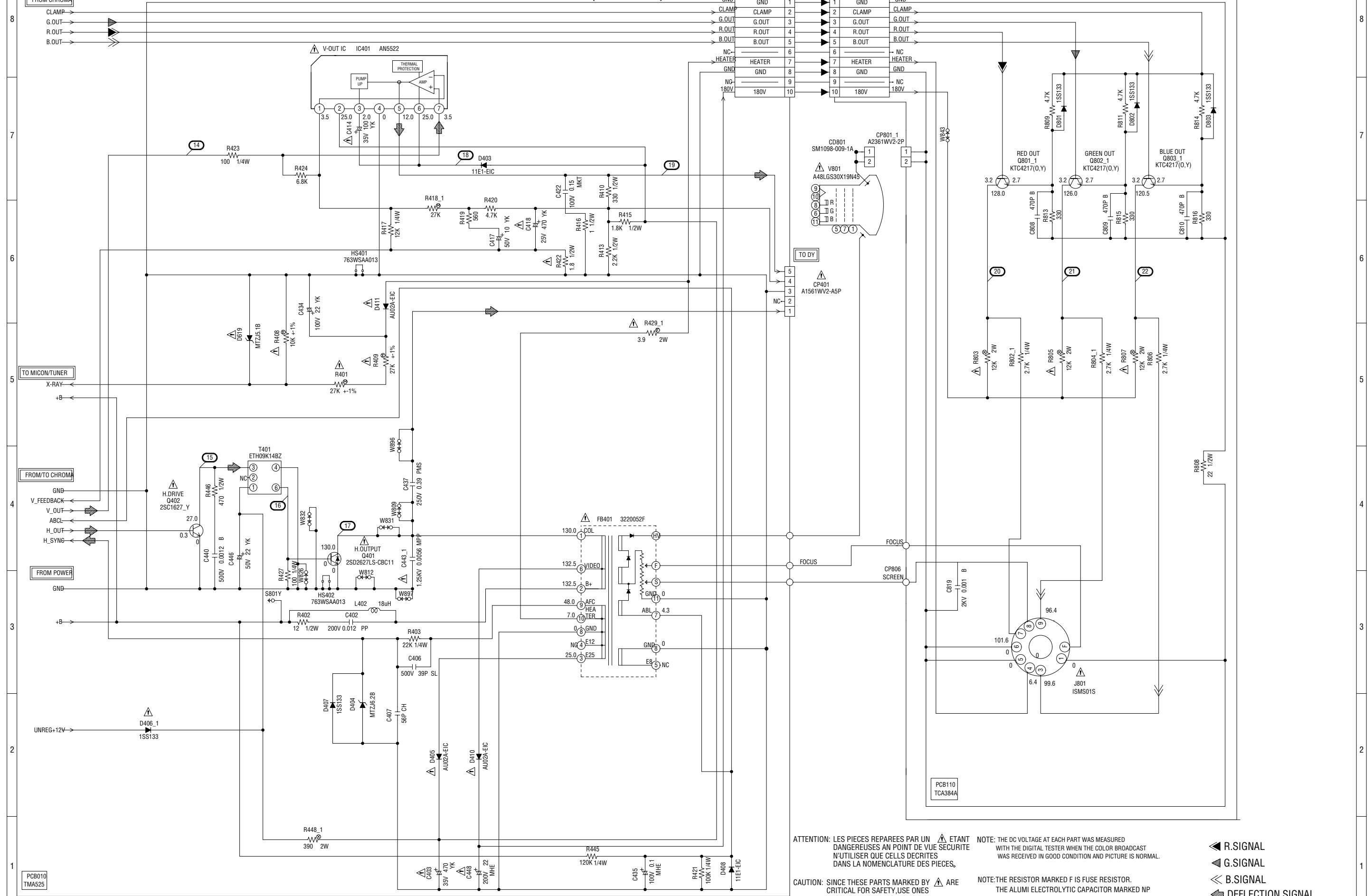
TEST POINT	
VIDEO	6
INT.MONI	5
IIC_OFF	4
SDA	3
SCL	2
GND	1

PCB010  
TMA525





# DEFLECTION/CRT SCHEMATIC DIAGRAM (MAIN PCB)



ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

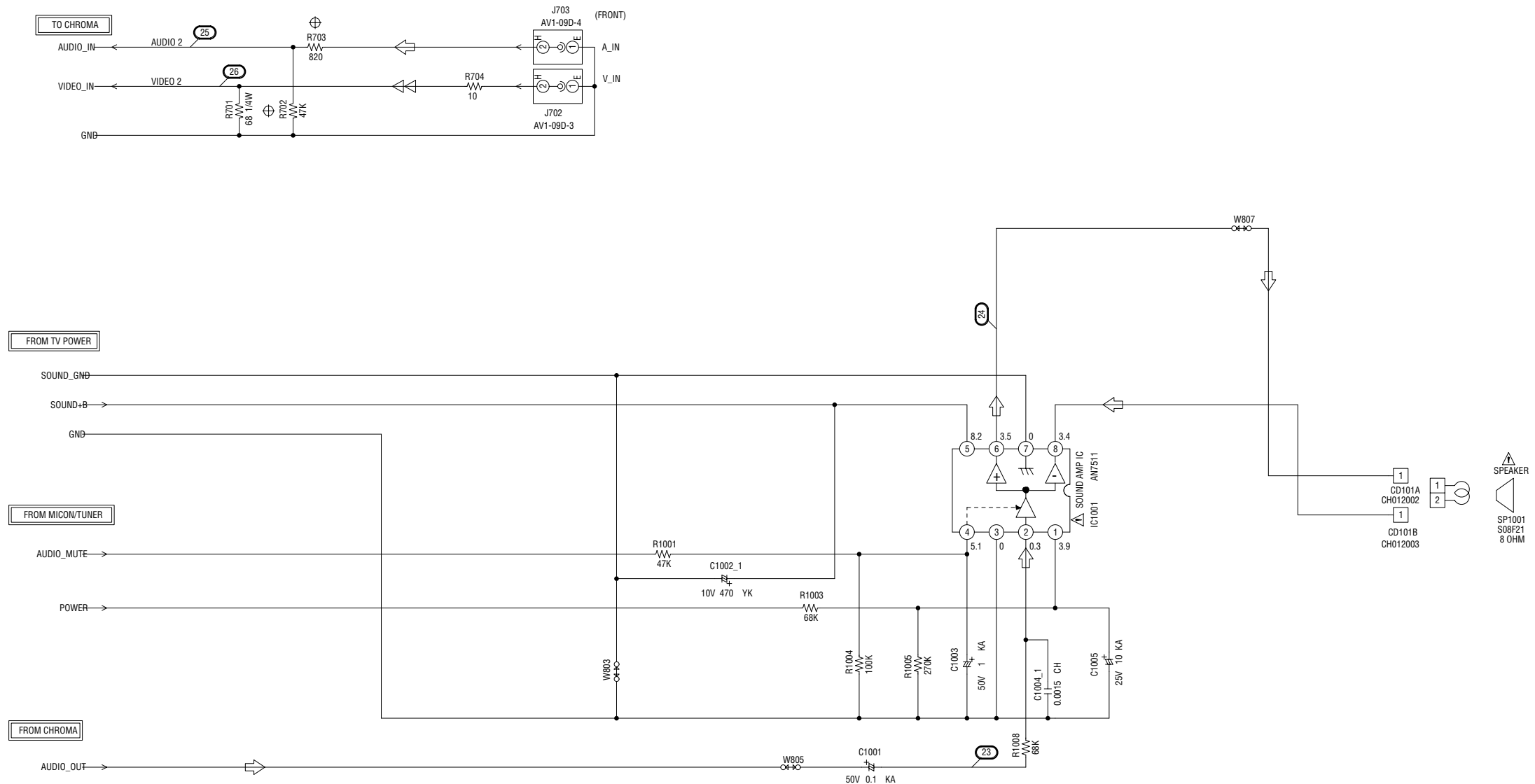
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

# SOUND/AV SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

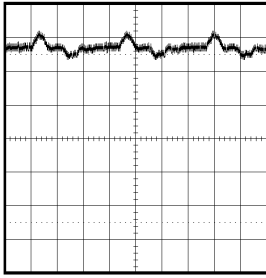
ATTENTION: LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

TUNER VIDEO SIGNAL  
 AUDIO SIGNAL

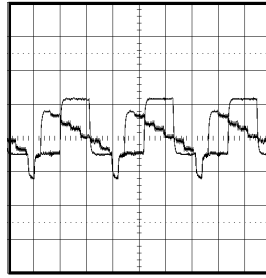
PC8010  
TMA525

# WAVEFORMS

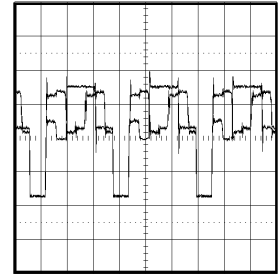
## MICON/TUNER



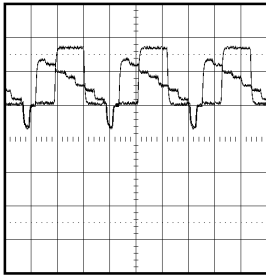
① 200mV 5ms/div



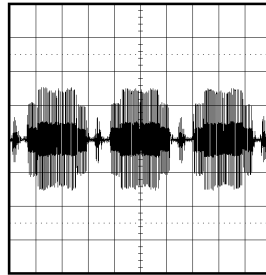
⑥ 0.5V 20μs/div



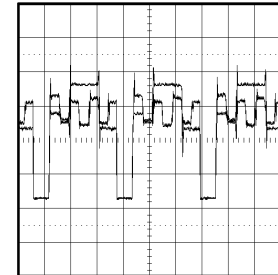
⑪ 1V 20μs/div



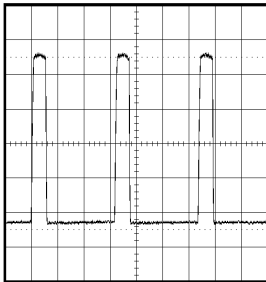
② 0.5V 20μs/div



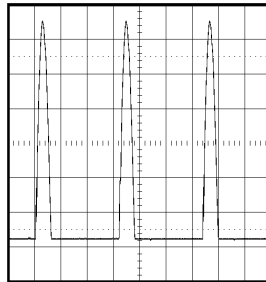
⑦ 200mV 20μs/div



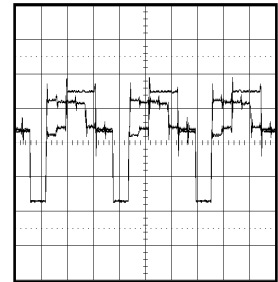
⑫ 1V 20μs/div



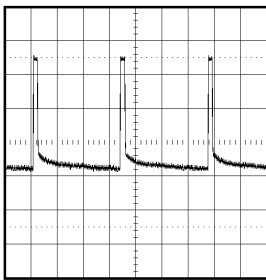
③ 200mV 20μs/div



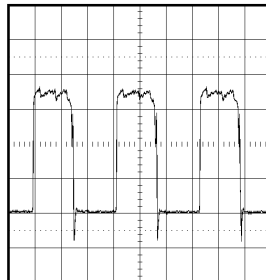
⑧ 20V 20μs/div



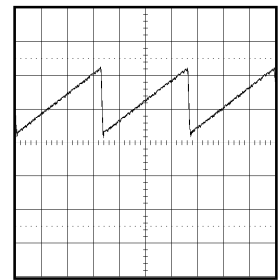
⑬ 1V 20μs/div



④ 200mV 5ms/div

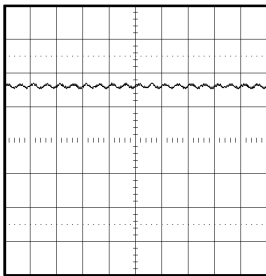


⑨ 200mV 20μs/div

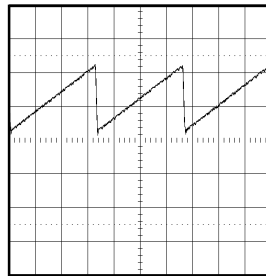


⑭ 0.5V 5ms/div

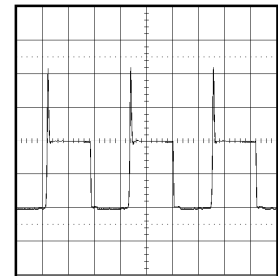
## CHROMA



⑤ 0.5V 2ms/div



⑩ 0.5V 5ms/div

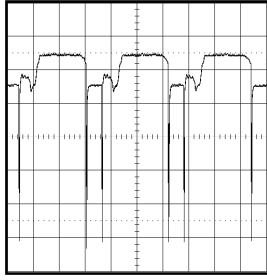


⑮ 20V 20μs/div

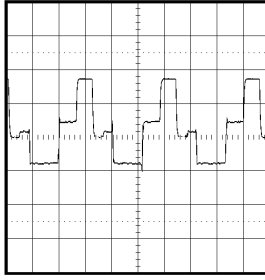
## DEFLECTION/CRT

**NOTE:** The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

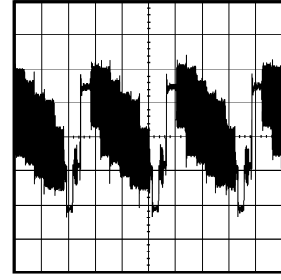
## WAVEFORMS



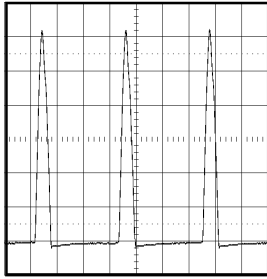
①⑥ 2V 20 $\mu$ s/div



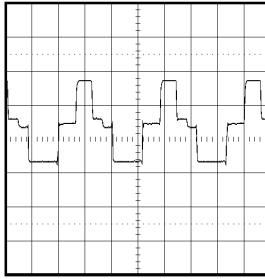
②① 50V 20 $\mu$ s/div



②⑥ 500mV 20 $\mu$ s/div

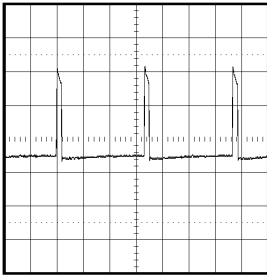


①⑦ 200V 20 $\mu$ s/div

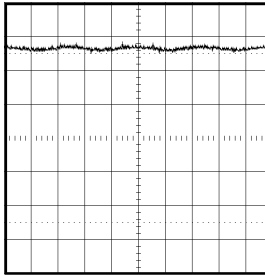


②② 50V 20 $\mu$ s/div

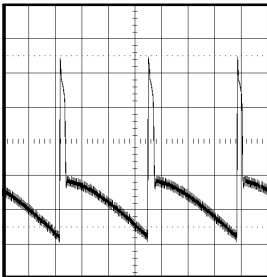
## SOUND/AV



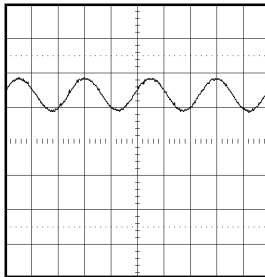
①⑧ 10V 5ms/div



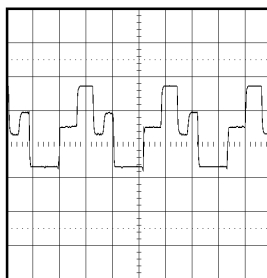
②③ 0.5V 1ms/div



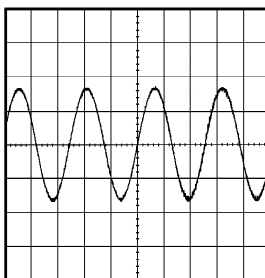
①⑨ 10V 5ms/div



②④ 1V 1ms/div



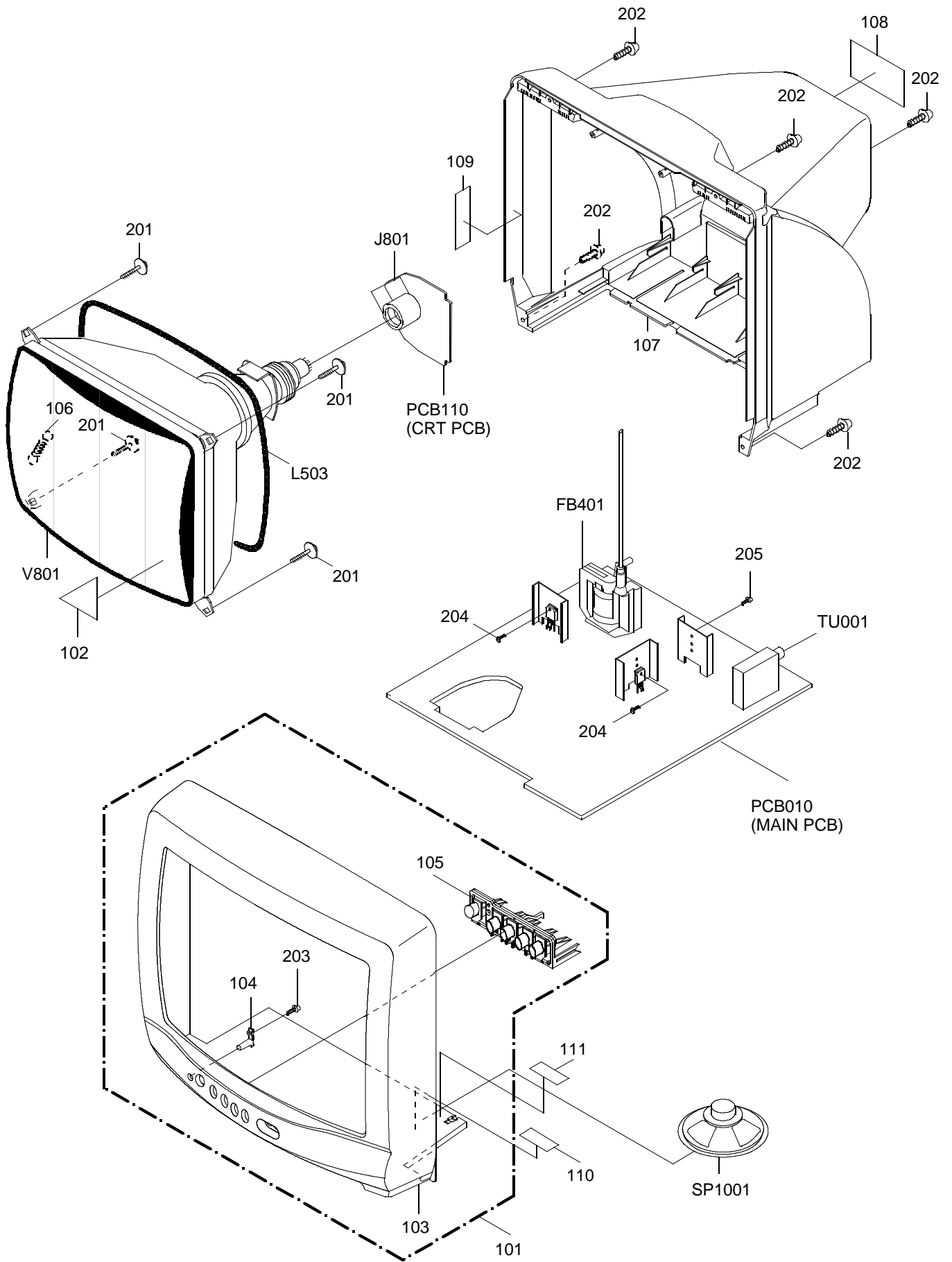
②① 50V 20 $\mu$ s/div



②⑤ 500mV 1ms/div

**NOTE:** The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

# MECHANICAL EXPLODED VIEW



## MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
101	A3L211C720	CABINET,FRONT ASSY
102	723000B325	FILM,DECORATION
103	701WPJB715	CABINET,FRONT
104	713WPAA047	GUIDE ,REMOCON
105	735WPAA417	BUTTON,FRAME
106	741WUA0019	SPRING,EARTH
107	702WPAA183	CABINET,BACK
108	722552A019	SHEET,RATING
109	7220001119	SHEET,CSA WARNING
110	7220001107	SHEET,HWC
111	7230006818	SHEET,CAUTION
201	8121F50B84	SCREW,TAPPING(B0)      FAI20 FLAT      5x28
202	8117540A64	SCREW,TAPPING(B0)      TRUSS              4x16
203	8110630A04	SCREW,TAP TITE(P)      BRAZIER            3x10
204	8109I30A04	SCREW,TAP TITE(B)      WH7                3x10
205	8109630802	SCREW,TAP TITE(B)      BRAZIER            3x8
---	791WHAA017	LAMIFILM BAG
---	792WHAA040	PACKAGE, TOP
---	792WHAA041	PACKAGE,BOTTOM
---	793WCDB237	GIFT BOX
---	JB5K0200	POLYBAG,INSTRUCTION
---	J3L10502	WARRANTY SHEET
---	J3L21101	INSTRUCTION BOOK
---	A3L211C975	INSTRUCTION BOOK KIT



## ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
<b>MISCELLANEOUS</b>			
FH501	06710T0006	HOLDER,FUSE	EYF-52BC
FH502	06710T0006	HOLDER,FUSE	EYF-52BC
OS101	077Q037003	REMOTE RECEIVER	PIC-37143SY
S101	WHL6032038	FLAT CABLE	AWG26 10C BLACK 320MM
△ SP1001	070Y132018	SPEAKER	S08F21
TH501	DF20A3R0Q0	DEGAUSS ELEMENT	PTDAA1BF3R0Q100
TM101	076N0DW010	TRANSMITTER	RC-DW010
△ TU001	0145100059	TUNER,VHF-UHF	ENV56DB6G3
△ V801	098Y200480	COLOR PICTURE TUBE W/DY	A48LGS30X19N45
X602	100CT3R505	CRYSTAL	HC-49/C

### RESISTOR

RC.....CARBON RESISTOR

### CAPACITORS

CC..... CERAMIC CAPACITOR  
 CE.....ALUMI ELECTROLYTIC CAPACITOR  
 CP.....POLYESTER CAPACITOR  
 CPP..... POLYPROPYLENE CAPACITOR  
 CPL.....PLASTIC CAPACITOR  
 CMP..... METAL POLYESTER CAPACITOR  
 CMPL..... METAL PLASTIC CAPACITOR  
 CMPP..... METAL POLYPROPYLENE CAPACITOR



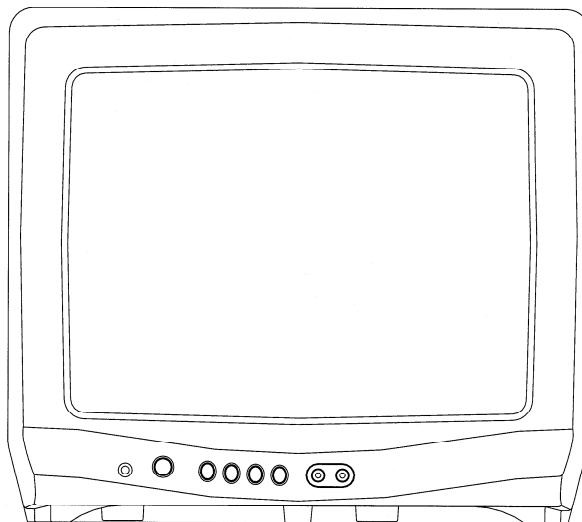
SPEC.NO.	M3L2-11C
O/R NO.	W223003

# DURABRAND

## DBTV1901 Series B

# SERVICE MANUAL

**COLOR TELEVISION RECEIVER**



**ORIGINAL  
MFR'S VERSION B**

## SERVICING NOTICES ON CHECKING

### 1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

### 2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

### 3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

### 4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

### 5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

### 6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

### 7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

#### (INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

#### **[Note 1]**

If you have not the 500V insulation resistance meter, use a Tester.

#### **[Note 2]**

External exposure metal: Antenna terminal

## HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

#### 1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

#### 2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

## IMPORTANT

Inferior silicon grease can damage IC's and transistors.

When replacing an IC's or transistors, use only specified silicon grease (YG6260M).

Remove all old silicon before applying new silicon.

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## GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	19 inch / 480.0mmV
			CRT Type	Normal
			Deflection	90 degree
			Magnetic Field BV/BH	+0.45G/0.18G
			Color System	NTSC
			Speaker	1 Speaker
			Position	Bottom
			Size	3 Inch
			Impedance	8 ohm
			Sound Output	MAX 1.5 W 10%(Typical) 1.0 W
			NTSC3.58+4.43 /PAL60Hz	No
G-2	Tuning System	Broadcasting System		US System M
		Tuner and Receive CH	System	1 Tuner
			Destination	Others
			Tuning System	F-Synth
			Input Impedance	VHF/UHF 75 ohm
			CH Coverage	2 - 69, 4A, A-5 - A-1, A - I, J - W, W+1 - W+84
		Intermediate Frequency	Picture(FP)	45.75MHz
			Sound(FS)	41.25MHz
			FP-FS	4.50MHz
			Preset CH	No
			Stereo/Dual TV Sound	No
	Tuner Sound Muting	Yes		
G-3	Power	Power Source	AC	120V AC 60Hz
			DC	
		Power Consumption	at AC	<u>73 W at AC 120 V 60 Hz</u> <u>5 W at AC 120 V 60 Hz</u> <u>-- kWh/Year</u>
			Stand by (at AC) Per Year	
		Protector	Power Fuse	Yes
G-4	Regulation	Safety		UL / CSA
		Radiation		FCC / IC
		X-Radiation		DHHS / HWC
G-5	Temperature	Operation		+5°C ~ +40°C
		Storage		-20°C ~ +60°C
G-6	Operating Humidity			Less then 80% RH
G-7	On Screen Display	Menu		Yes
		Menu Type		Character
		Picture		Yes
			Contrast	Yes
			Brightness	Yes
			Color	Yes
			Tint	Yes
			Sharpness	Yes
			Audio	No
			Bass	No
			Treble	No
			Balance	No
			BBE On/Off	No
			Stable Sound On/Off	No
			CH Set Up	Yes
			TV/CATV	Yes
			Auto CH Memory	Yes
			Add/ Delete	Yes
			Language	Yes
			V-chip	Yes
			CH Label	No
	Favorite CH	No		
	Color Stream DVD/DTV	No		
	Control Level	Yes		
	Volume	Yes		
	Brightness	Yes		

## GENERAL SPECIFICATIONS

		Contrast	Yes
		Color	Yes
		Tint (NTSC Only)	Yes
		Sharpness	Yes
		Tuning	No
		Bass	No
		Treble	No
		Balance	No
		Back Light	No
		Stereo,Audio Output,SAP	No
		Video	Yes
		Color Stream	No
		Channel(TV/Cable)	Yes
		CH Label	No
		Sleep Timer	Yes
		Sound Mute	Yes
		V-chip Rating	Yes
<b>G-8</b>	<b>OSD Language</b>	OSD Language Setting	English French Spanish English
<b>G-9</b>	<b>Clock and Timer</b>	Sleep Timer Max Time Step	120 Min 10 Min
		On/Off Timer Program(On Tim / Off Tim)	No
		Wake Up Timer	No
		Timer Back-up (at Power Off Mode) more than	-- Min Sec
<b>G-10</b>	<b>Remote Control</b>	Unit	RC-DW
		Glow in Dark Remocon	No
		Format	NEC
		Custom Code	86-05 h
		Power Source Voltage(D.C) UM size x pcs	3V UM-4 x 2 pcs
		Total Keys	27 Keys
		Keys Power	Yes
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		100	No
		CH Up	Yes
		CH Down	Yes
		Volume Up	Yes
		Volume Down	Yes
		TV/Caption/Text	Yes
		CH1/CH2	Yes
		TV/Video(TV/AV)	Yes
		CH RTN/CH ENT(Quick View)	Yes
		Sleep	Yes
		RE Call(Call)	Yes
		Reset	Yes
		Menu	Yes
		Enter	Yes
		Mute	Yes
		Exit	No
		MTS(Audio Select)	No
		Set +	Yes
		Set -	Yes
		Multi Brand Keys CH Up(VCR)	No
		CH Down(VCR)	No
		Pause/Still	No



## GENERAL SPECIFICATIONS

		PTB Sheet	No		
		300 ohm to 75 ohm Antenna Adapter	No		
<b>G-13</b>	<b>Interface</b>	Switch Front	Power	Yes	
			System Select	No	
			Main Power SW	No	
			Sub Power	No	
			Channel Up/Reset	Yes	
			Channel Down/Enter	Yes	
			Volume Up/Set Up	Yes	
			Volume Down/Set Down	Yes	
			MENU=Volume Up+Volume Down	Yes	
			Rear	AC/DC	No
		TV/CATV Selector		No	
		Degauss		No	
		Main Power SW		No	
		Indicator	Power	No	
			Stand-by	No	
			On Timer	No	
		Terminals	Front	Video Input	RCA
				Audio Input	RCA x 1
				Other Terminal	No
			Rear	Video Input(Rear1)	No
				Video Input(Rear2)	No
				Audio Input(Rear1)	No
				Audio Input(Rear2)	No
				Video Output	No
				Audio Output	No
				Euro Scart	No
				Color Stream	No
				Diversity	No
				Ext Speaker	No
				DC Jack 12V(Center +)	No
				VHF/UHF Antenna Input	F Type
				AC Outlet	No
<b>G-14</b>	<b>Set Size</b>			Approx. W x D x H (mm)	<u>488 x 465 x 416</u>
<b>G-15</b>	<b>Weight</b>			Net (Approx.)	<u>17.5kg (38.6 lbs)</u>
				Gross (Approx.)	<u>20.0kg (44.1lbs)</u>
<b>G-16</b>	<b>Carton</b>			Master Carton	No
		Content	---- Sets		
		Material	-- /--		
		Dimensions W x D x H(mm)	-- x -- x --		
		Description of Origin	No		
		Gift Box	Yes		
		Material	Double Full Color Carton W/Photo		
		Dimensions W x D x H(mm)	<u>546 x 526 x 472</u>		
		Design	As per Buyer's		
		Description of Origin	Yes		
		Drop Test	Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces		
		Height (cm)	46		
Container Stuffing	<u>436</u> Sets/40' container				
<b>G-17</b>	<b>Cabinet Material</b>	Cabinet Front	PS 94V0 DECABROM		
		Cabinet Rear	PS 94V0 DECABROM		



# DISASSEMBLY INSTRUCTIONS

## 1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- \* After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- \* Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

### REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 1-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated screwdriver, touch the support of the Anode with the tip of the screwdriver.

A cracking noise will be heard as the voltage is discharged.

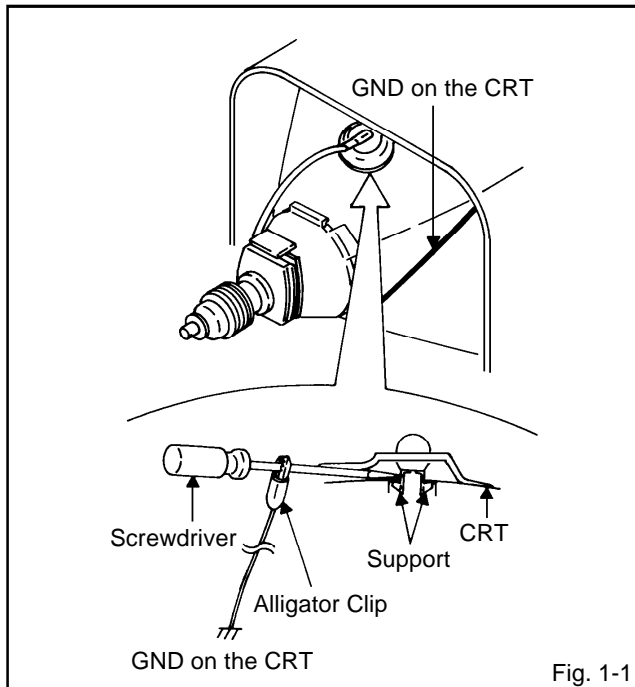


Fig. 1-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. (Refer to Fig. 1-2.)

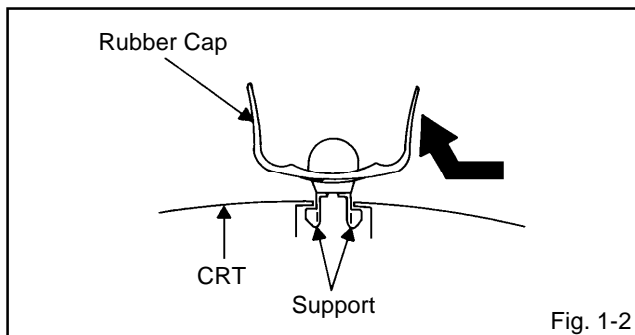


Fig. 1-2

3. After one side is removed, pull in the opposite direction to remove the other.

### NOTE

Take care not to damage the Rubber Cap.

### INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 1-3.)

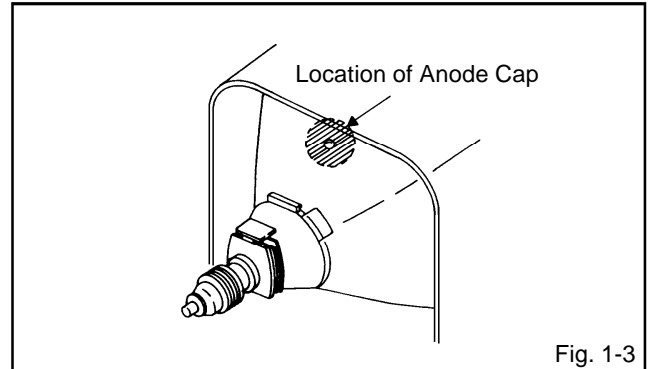


Fig. 1-3

### NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. (Refer to Fig. 1-4.)

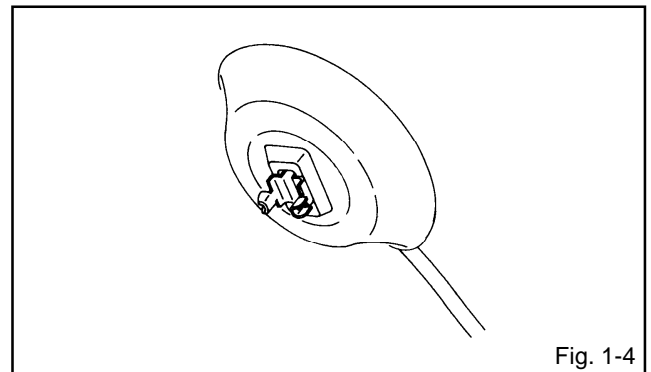


Fig. 1-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 1-5.

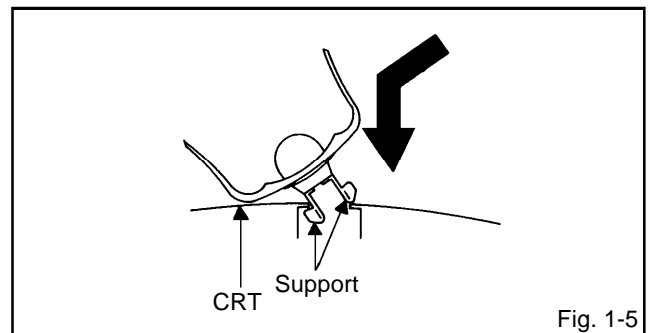


Fig. 1-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

# DISASSEMBLY INSTRUCTIONS

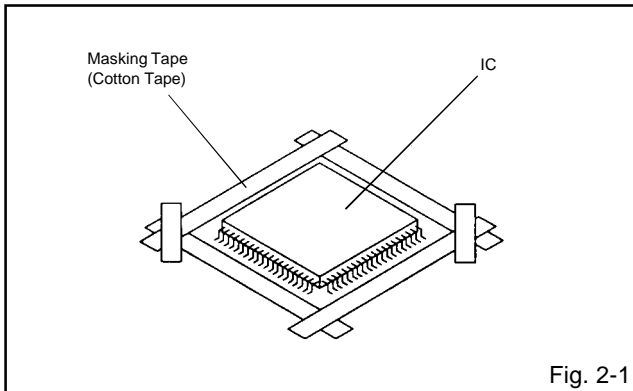
## 2. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

### REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 2-1.)

#### NOTE

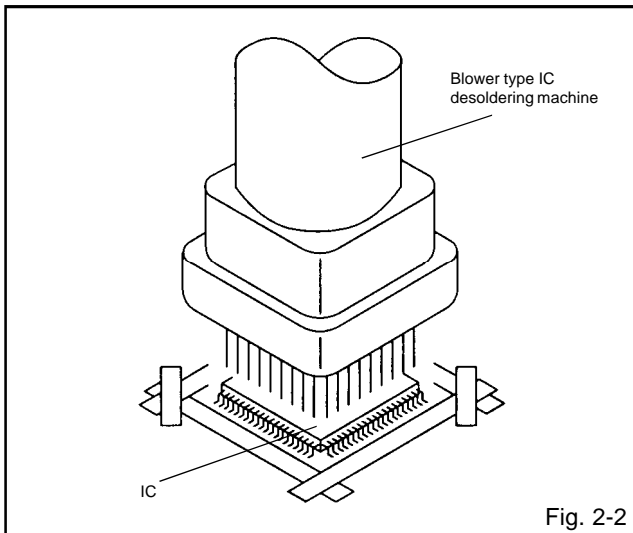
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 2-2.)

#### NOTE

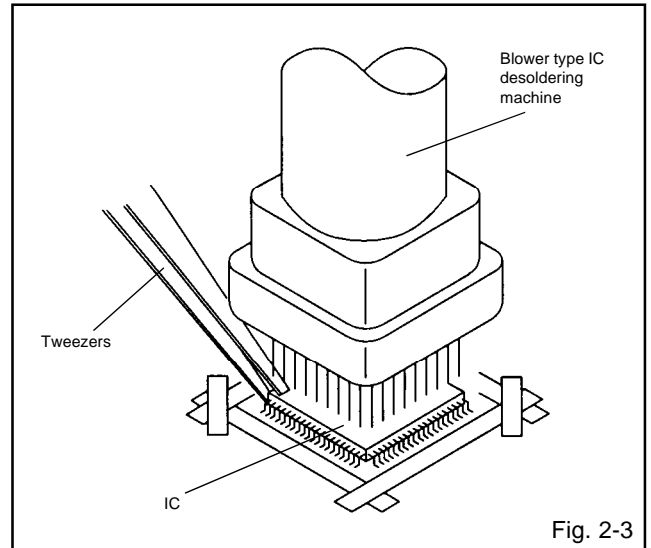
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 2-3.)

#### NOTE

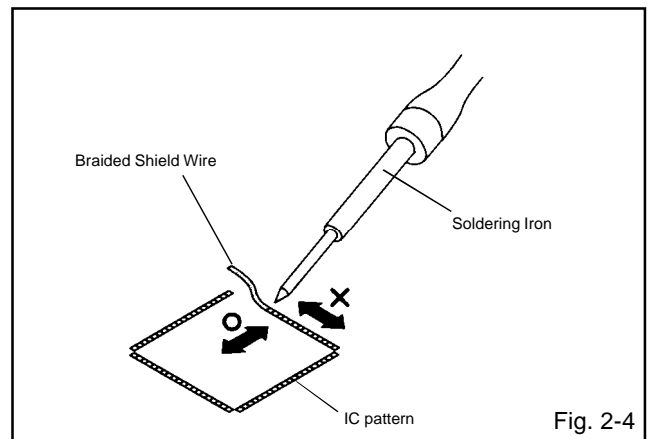
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 2-4.)

#### NOTE

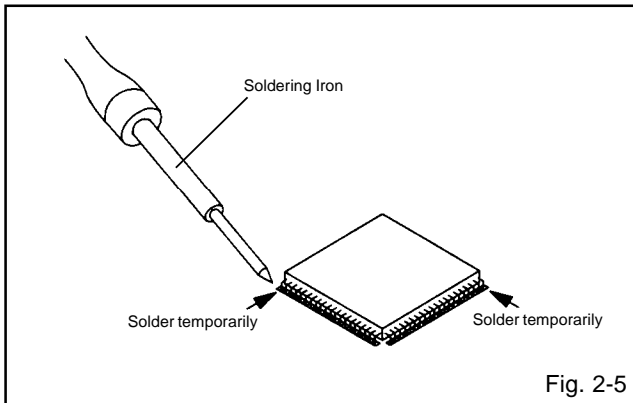
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



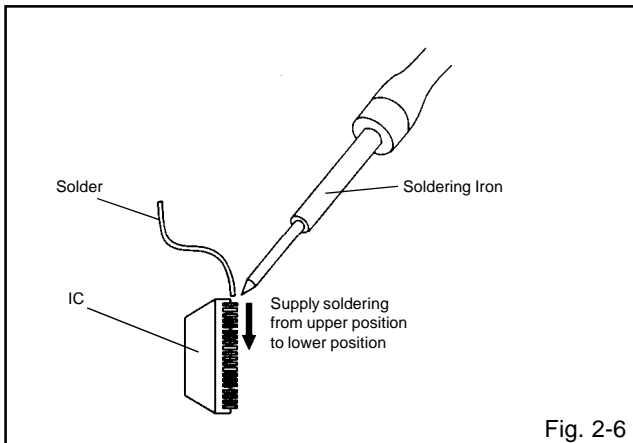
# DISASSEMBLY INSTRUCTIONS

## INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. **(Refer to Fig. 2-5.)**



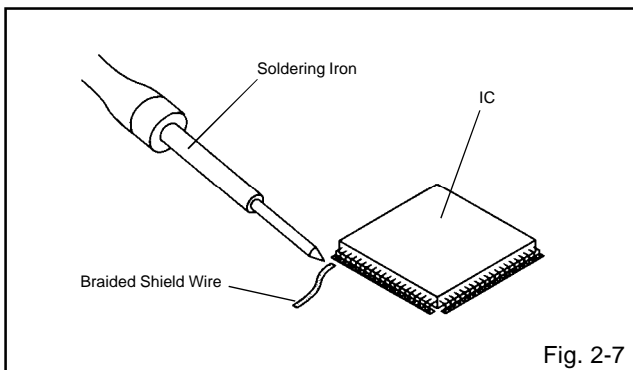
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. **(Refer to Fig. 2-6.)**



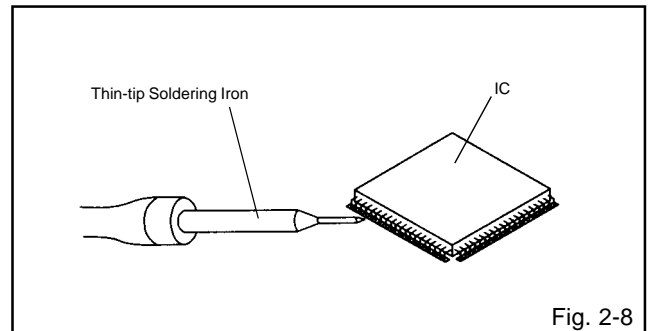
3. Absorb the solder left on the lead using the Braided Shield Wire. **(Refer to Fig. 2-7.)**

### NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. **(Refer to Fig. 2-8.)**



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

### NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

## SERVICE MODE LIST

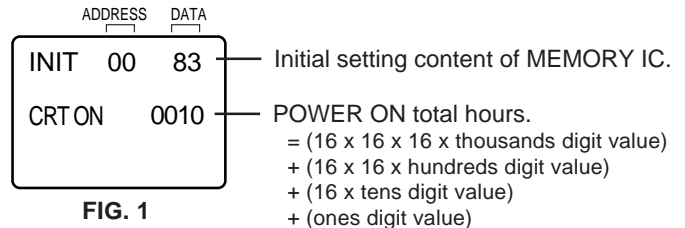
This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily. To enter the Service Mode, press both set key and remote control key for more than 1 second.

Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing. If you set a factory initialization, the memories are reset such as the clock setting, the channel setting, the POWER ON total hours, and PLAY/REC total hours.
VOL. (-) MIN	6	POWER ON total hours is displayed on the screen. Refer to the "CONFIRMATION OF HOURS USED".  Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

### CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second.
3. After the confirmation of using hours, turn off the power.



### WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	08	20	99	02	09	B3	24	19	01	00	44	05	00	D5	FF	A5

**Table 1**

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second. ADDRESS and DATA should appear as FIG 1.
3. ADDRESS is now selected and should "blink". Using the SET + or - keys on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using SET + or - until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

# ELECTRICAL ADJUSTMENTS

## 1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

### CAUTION

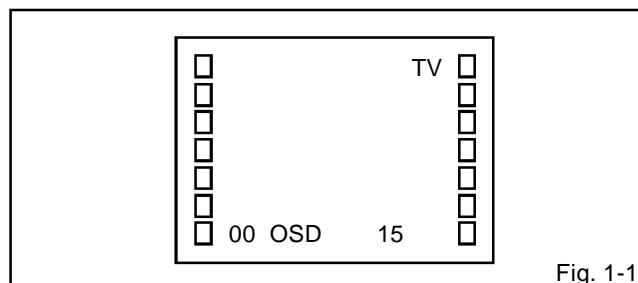
- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.  
Inferior silicon grease can damage IC's and transistors. When
- When you exchange IC and Transistor for a heat sink, apply the silicon grease (**YG6260M**) on the contact section of the heat sink, Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

Prepare the following measurement tools for electrical adjustments.

1. Synchro Scope
2. Digital Voltmeter

### On-Screen Display Adjustment

1. In the condition of NO indication on the screen. Press the VOL. DOWN button on the set and the Channel button (**9**) on the remote control for more than 1 second to appear the adjustment mode on the screen as shown in **Fig. 1-1**.



2. Use the Channel UP/DOWN button or Channel button (**0-9**) on the remote control to select the options shown in **Fig. 1-2**.
3. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	OSD H	16	CONTRAST CENT
01	CUT OFF	17	CONTRAST MAX
02	RF DELAY	18	CONTRAST MIN
03	VIF VCO	19	COLOR CENT
04	H.VCO	20	COLOR MAX
05	H.PHASE	21	COLOR MIN
06	V.SIZE	22	TINT
07	V.SHIFT	23	SHARPNESS
08	R.DRIVE	24	FM LEVEL
09	B.DRIVE	25	LEVEL
10	R.BIAS	26	SEPARATION 1
11	G.BIAS	27	SEPARATION 2
12	B.BIAS	28	TEST MONO
13	BRIGHT CENT	29	TEST STEREO
14	BRIGHT MEX	30	X-RAY TEST
15	BRIGHT MIN		

Fig. 1-2

## 2. BASIC ADJUSTMENTS

### 2-1: RF AGC DELAY

1. Place the set with Aging Test for more than 15 minutes.
2. Receive an 63dB monoscope pattern.
3. Connect the digital voltmeter to **W043**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**02**) on the remote control to select "RF.AGC".
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is  $2.50 \pm 0.05V$ .

### 2-2: CUT OFF

1. Adjust the unit to the following settings.  
R.DRIVE=10, B.DRIVE=10, R.BIAS=64, G.BIAS=64, B.BIAS=64, BRIGHTNESS=125, CONTRAST=60.
2. Place the set with Aging Test for more than 15 minutes.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**01**) on the remote control to select "CUT OFF".
4. Adjust the **Screen Volume** until a dim raster is obtained.

### 2-3: WHITE BALANCE

**NOTE:** Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 10 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the adjustment control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**10**) on the remote control to select "R.BIAS".
5. Using the VOL. UP/DOWN button on the remote control, adjust the R.BIAS.
6. Press the CH. UP/DOWN button on the remote control to select the "R.DRIVE", "B.DRIVE", "G.BIAS" or "B.BIAS".
7. Using the VOL. UP/DOWN button on the remote control, adjust the R.DRIVE, B.DRIVE, G.BIAS or B.BIAS.
8. Perform the above adjustments 6 and 7 until the white color is looked like a white.

### 2-4: SUB TINT/SUB COLOR

1. Receive the color bar pattern.
2. Connect the oscilloscope to **TP023**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**22**) on the remote control to select "TINT".
4. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes as straight line (**Refer to Fig. 2-1**)
5. Connect the oscilloscope to **TP022**.
6. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**19**) on the remote control to select "COL.CENT".
7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to 120% of the white level. (**Refer to Fig. 2-2**)
8. Receive the color bar pattern. (Audio Video Input)
9. Press the TV/AV button on the remote to set to the AV mode. Then perform the above adjustment 2~7.

# ELECTRICAL ADJUSTMENTS

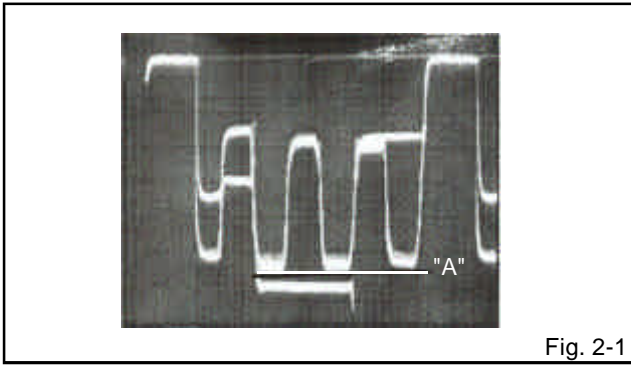


Fig. 2-1

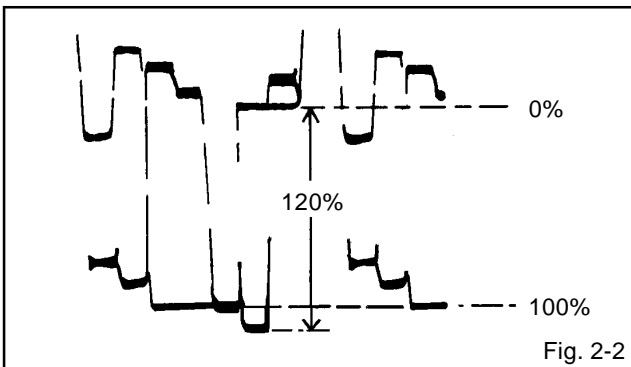


Fig. 2-2

## 2-5: HORIZONTAL PHASE

1. Receive the center cross signal from the Pattern Generator.
2. Activate the adjustment mode display of Fig. 1-1 and press the channel button (05) on the remote control to select "H.PHAS".
3. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

## 2-6: VERTICAL SIZE

1. Receive the crosshatch signal from the Pattern Generator.
2. Activate the adjustment mode display of Fig. 1-1 and press the channel button (06) on the remote control to select "V.SIZE".
3. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes  $10 \pm 2\%$ .
4. Receive a broadcast and check if the picture is normal.

## 2-7: VERTICAL SHIFT

1. Receive the crosshatch signal from the Pattern Generator.
2. Activate the adjustment mode display of Fig. 1-1 and press the channel button (07) on the remote control to select "V.SFT".
3. Press the VOL. UP/DOWN button on the remote control until the horizontal line becomes fit to the notch of the shadow mask.

## 2-8: OSD HORIZONTAL

1. Activate the adjustment mode display of Fig. 1-1.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. (Refer to Fig. 2-3)

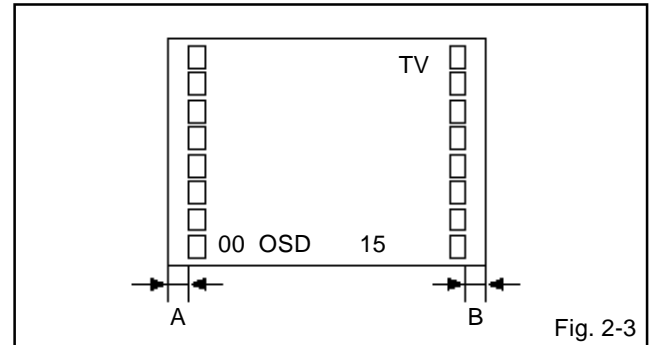


Fig. 2-3

## 2-9: VIF VCO

1. Place the set with Aging Test for more than 10 minutes.
2. Receive an 80dB monoscope pattern.
3. Connect the digital voltmeter between the pin 5 of CP601 and the GND.
4. Activate the adjustment mode display of Fig. 1-1 and press the channel button (03) on the remote control to select "V.VCO".
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is 2.5V.

## 2-10: SUB BRIGHTNESS

1. Receive an 70dB monoscope pattern.
2. Activate the adjustment mode display of Fig. 1-1 and press the channel button (13) on the remote control to select "BRI.CENT".
3. Press the VOL. UP/DOWN button on the remote control until the screen begin to shine.
4. Press the TV/AV button on the remote to set to the AV mode. Then perform the above adjustment 2, 3.

## 2-11: SUB CONTRAST MANUAL

1. Receive an 70dB the color bar pattern.
2. Activate the adjustment mode display of Fig. 1-1 press the channel button (17) on the remote control to select "CONT.MAX".
3. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "66".
4. Press the TV/AV button on the remote to set to the AV mode. Then perform the above adjustment 2, 3.

## 2-12: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the Focus Volume until picture is distinct.

## ELECTRICAL ADJUSTMENTS

### 2-13: Confirmation of Fixed Value (step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below.

NO.	FUNCTION	RF	AV
04	H VCO	04	04
14	BRIGHT MAX	183	183
15	BRIGHT MIN	60	60
16	CONT CENT	30	30
18	CONT MIN	12	12
20	COLOR MAX	70	70
21	COLOR MIN	01	01
23	SHARPNESS	40	40
24	FM LEVEL	00	00
25	LEVEL	00	00
26	SEPARATION 1	00	00
27	SEPARATION 2	00	00
28	TEST MONO	00	00
29	TEST STERO	00	00

# ELECTRICAL ADJUSTMENTS

## 3. PURITY AND CONVERGENCE ADJUSTMENTS

### NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

### 3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**  
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

### 3-2: PURITY

#### NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.  
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

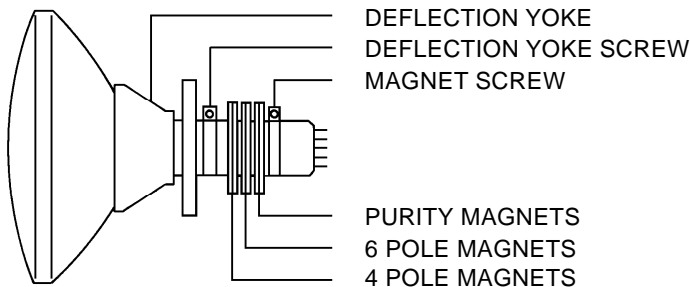


Fig. 3-1

### 3-3: STATIC CONVERGENCE

#### NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

### 3-4: DYNAMIC CONVERGENCE

#### NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**

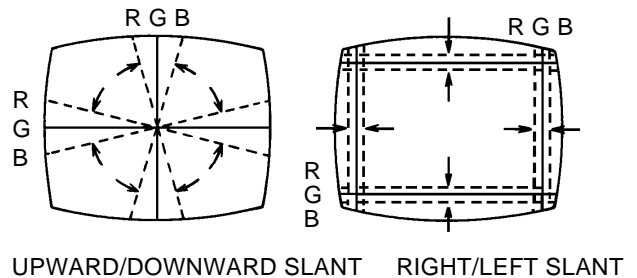


Fig. 3-2-a

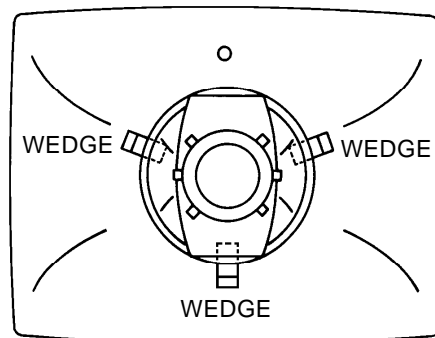
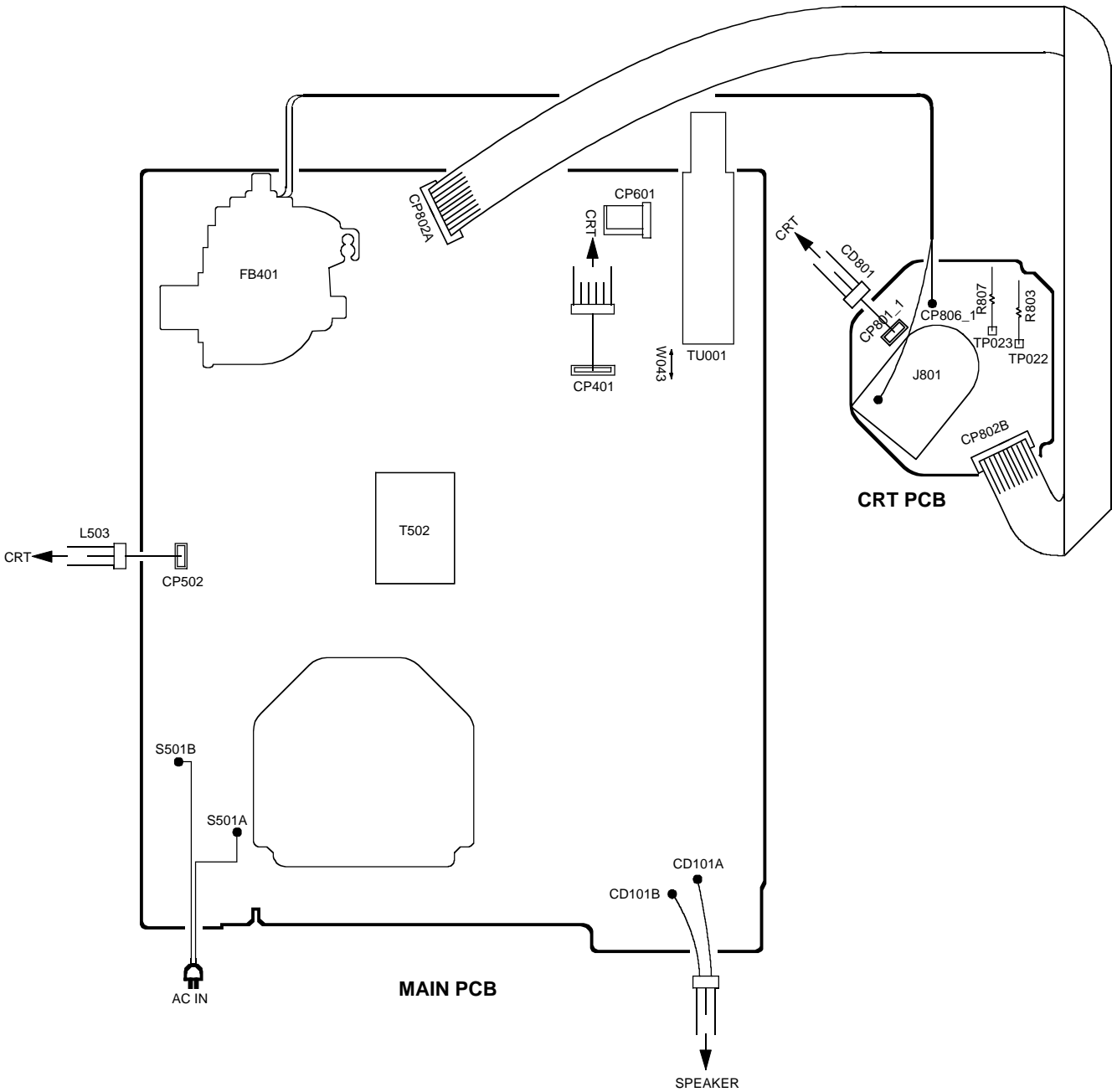


Fig. 3-2-b

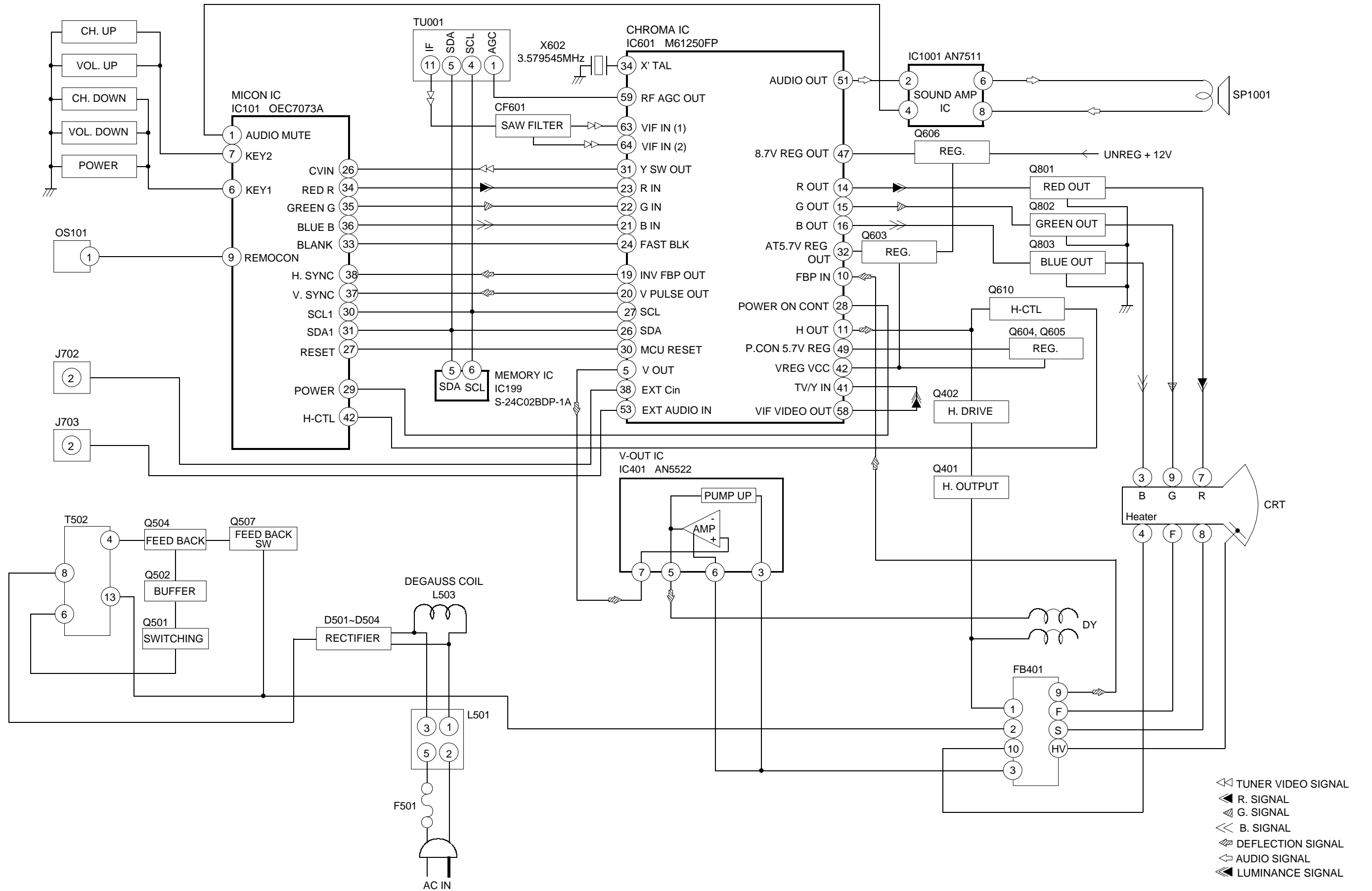


# ELECTRICAL ADJUSTMENTS

## 4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)

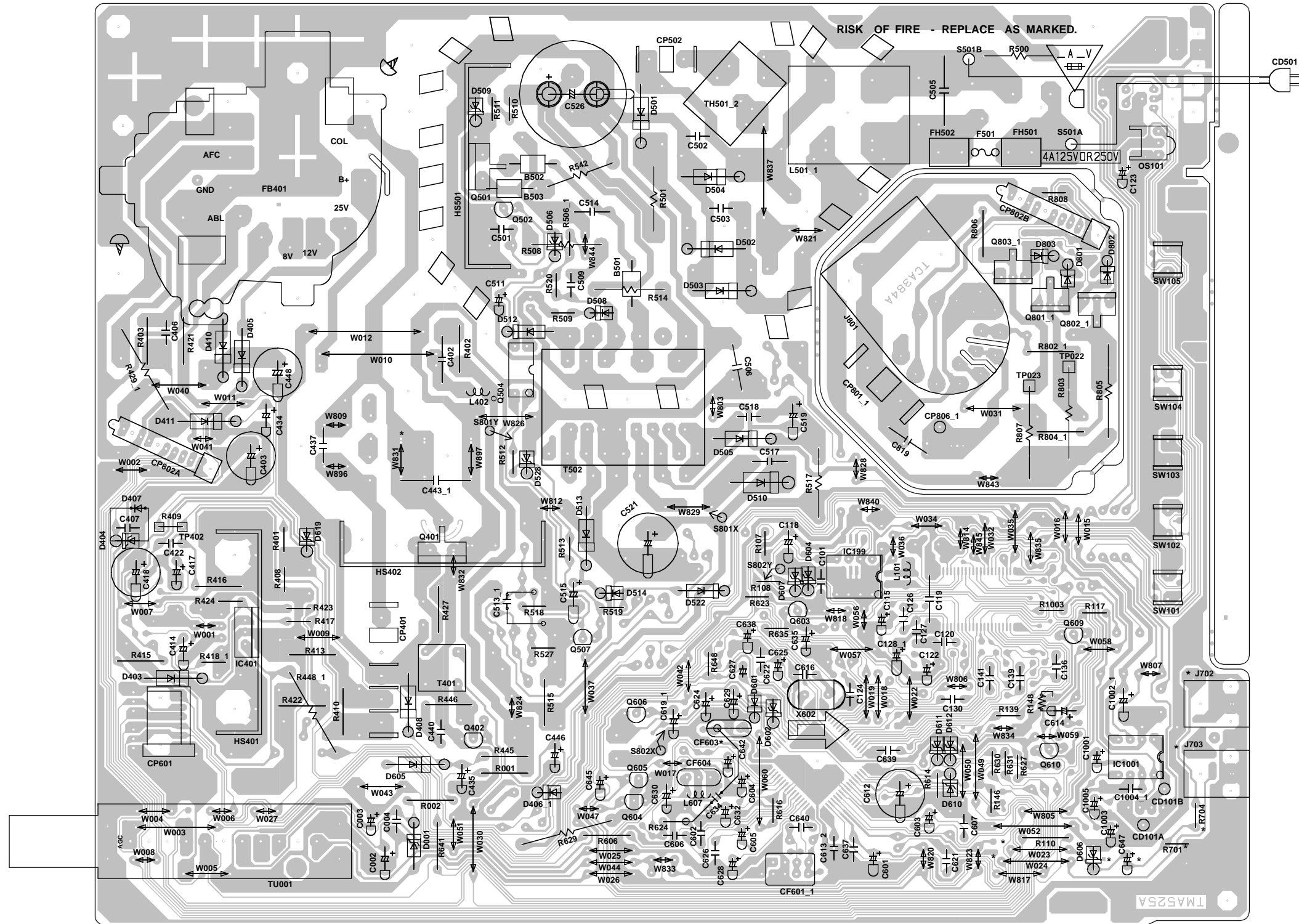


# BLOCK DIAGRAM



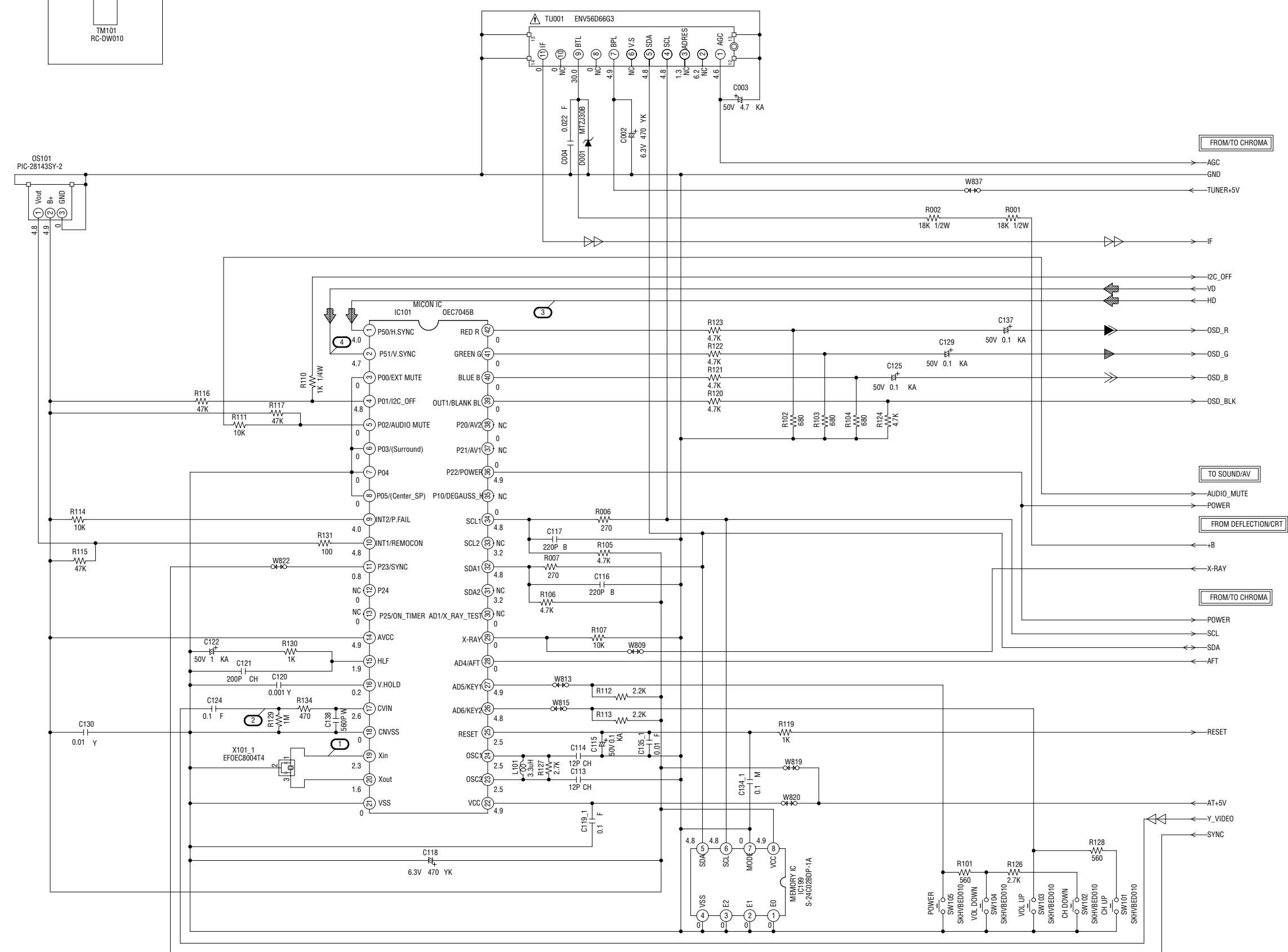
- ◄◄ TUNER VIDEO SIGNAL
- ◄ R. SIGNAL
- ◄ G. SIGNAL
- ◄ B. SIGNAL
- ◄ DEFLECTION SIGNAL
- ◄ AUDIO SIGNAL
- ◄ LUMINANCE SIGNAL

PRINTED CIRCUIT BOARDS  
MAIN/CRT (INSERTED PARTS)  
SOLDER SIDE





# MICON/TUNER SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

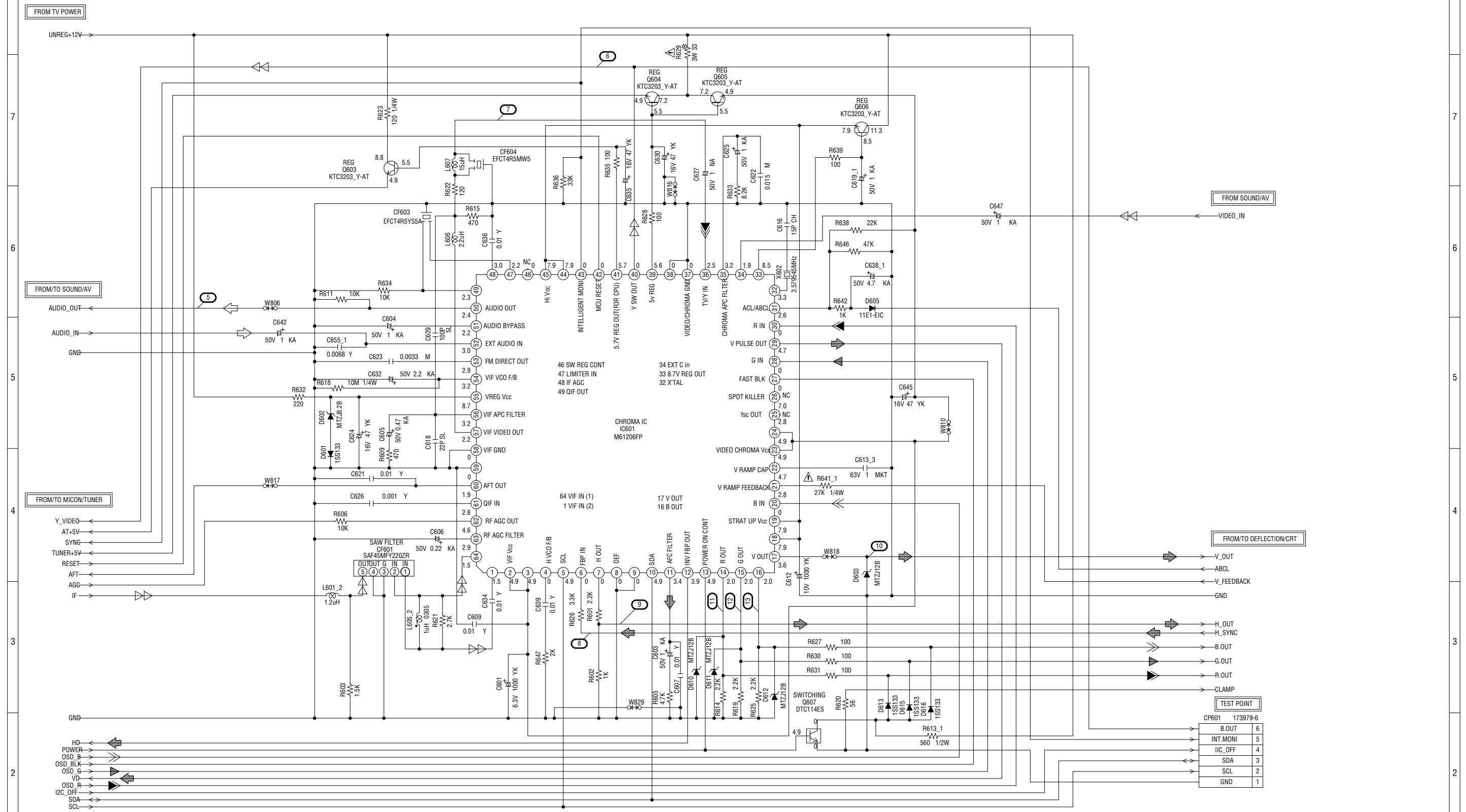
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL
- TUNER VIDEO SIGNAL

PCB010  
TMX494

# CHROMA SCHEMATIC DIAGRAM (MAIN PCB)



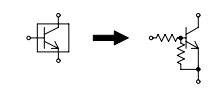
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: DIGITAL TRANSISTOR

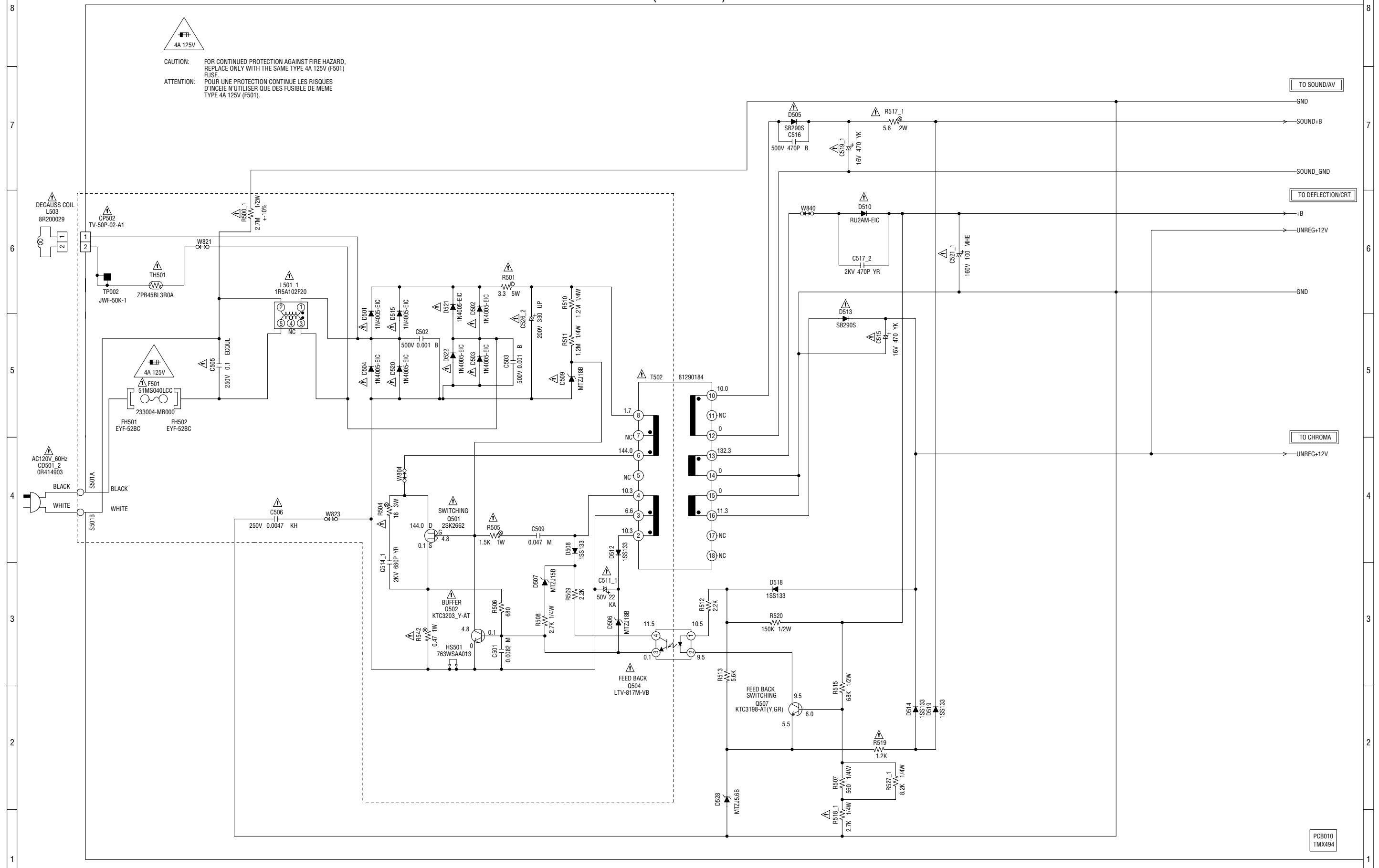


- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL
- AUDIO SIGNAL
- LUMINANCE SIGNAL
- TUNER VIDEO SIGNAL

PCB010  
TMX494

TEST POINT	
B.OUT	6
INT.MONI	5
IIC_OFF	4
SDA	3
SCL	2
GND	1

# TV POWER SCHEMATIC DIAGRAM (MAIN PCB)



**CAUTION:** FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE 4A 125V (F501) FUSE.  
**ATTENTION:** POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 4A 125V (F501).

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

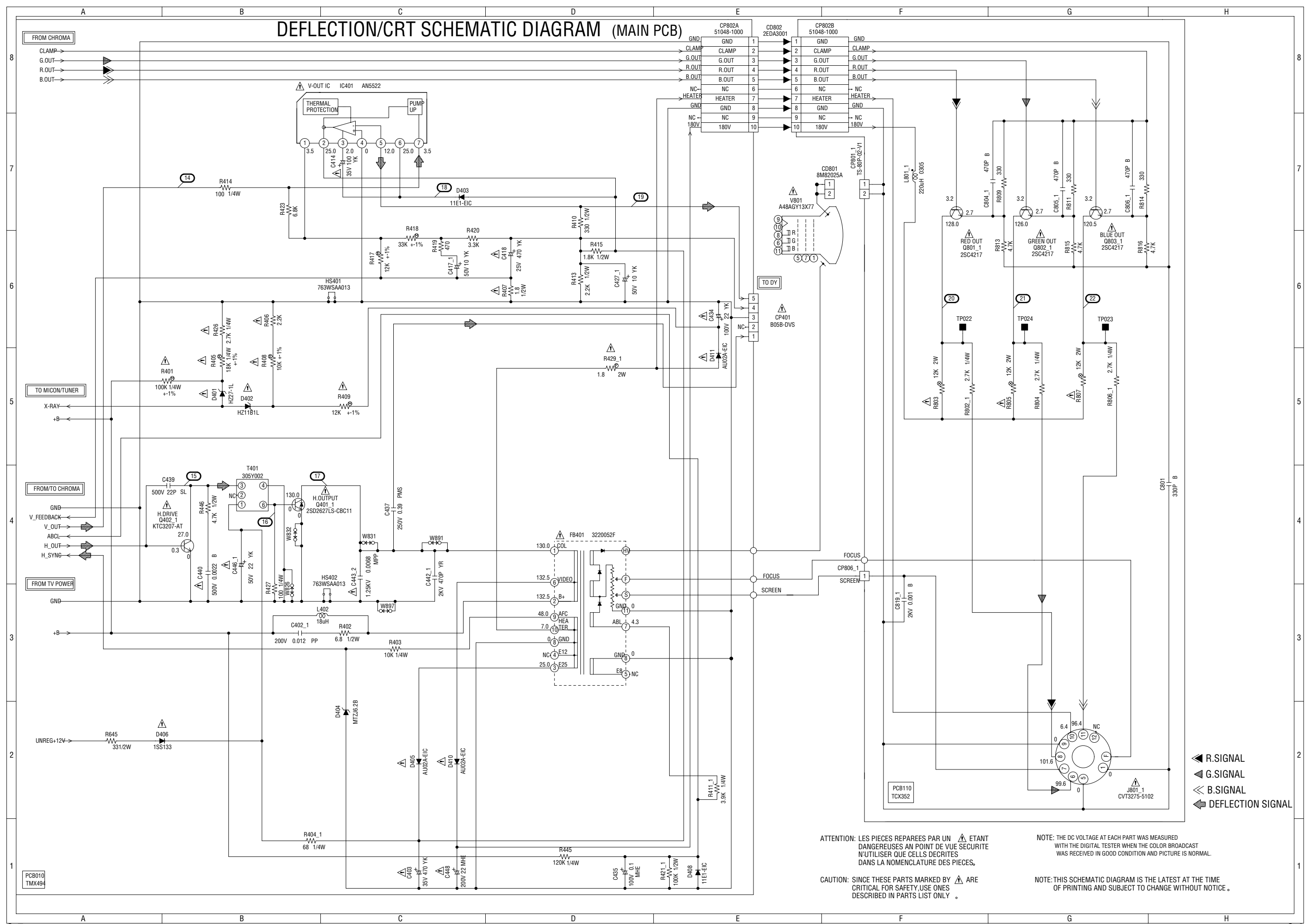
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

PC8010  
TMX494

# DEFLECTION/CRT SCHEMATIC DIAGRAM (MAIN PCB)



- ◀ R.SIGNAL
- ◀ G.SIGNAL
- ◀ B.SIGNAL
- ◀ DEFLECTION SIGNAL

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

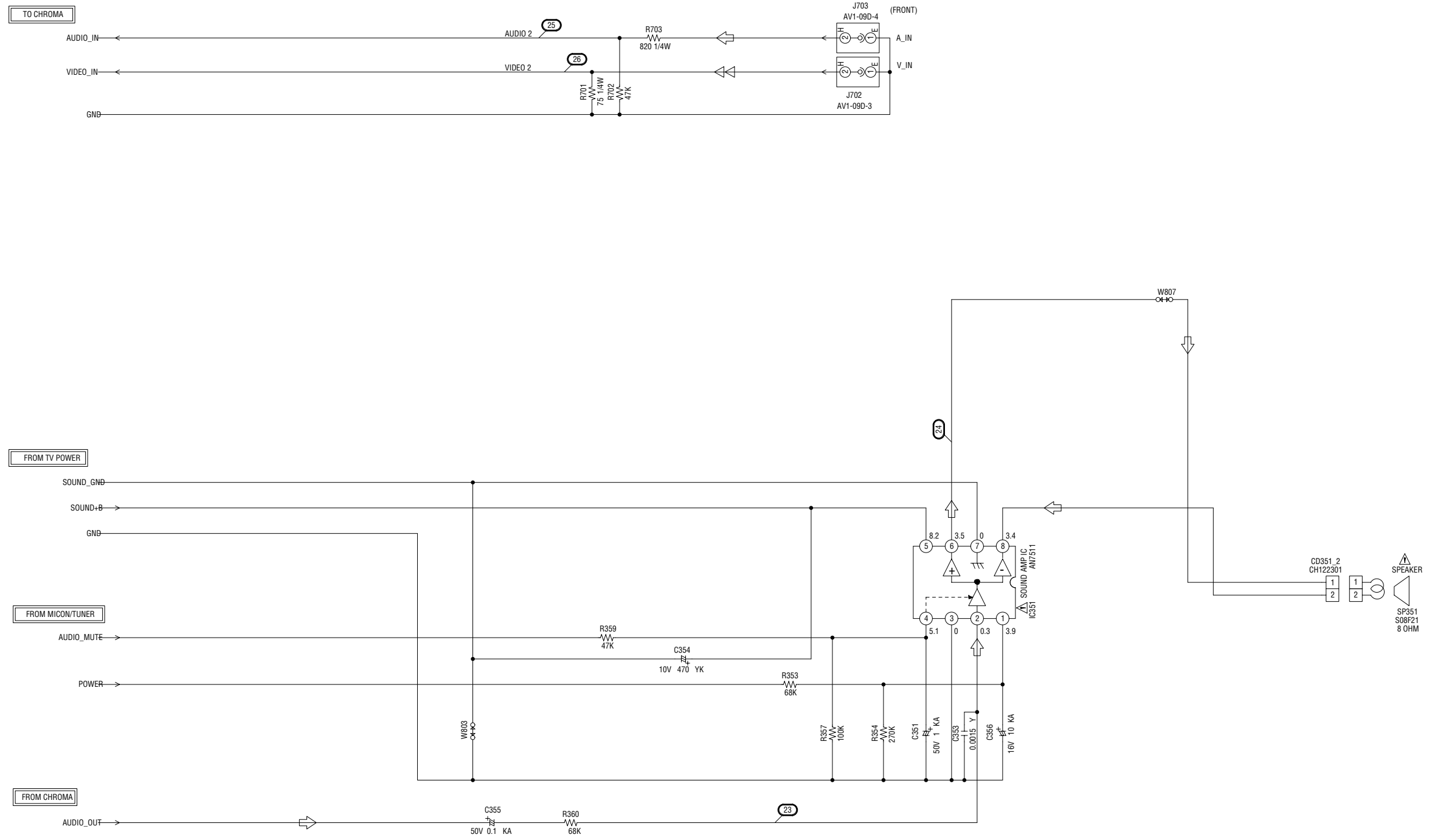
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.



# SOUND/AV SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

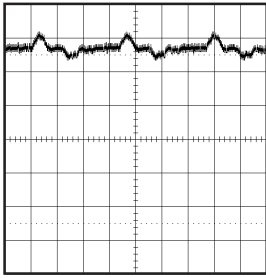
ATTENTION: LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

TUNER VIDEO SIGNAL  
 AUDIO SIGNAL

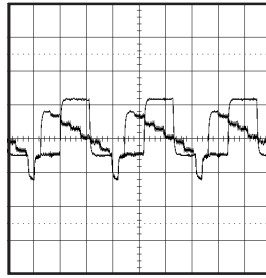
PCB010  
TMX494

# WAVEFORMS

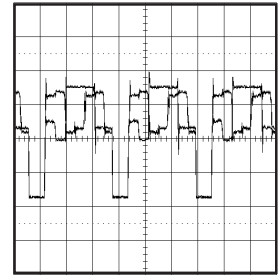
## MICON/TUNER



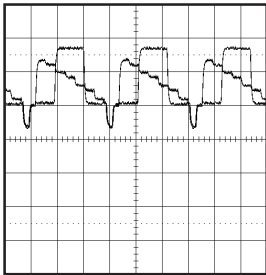
① 200mV 5ms/div



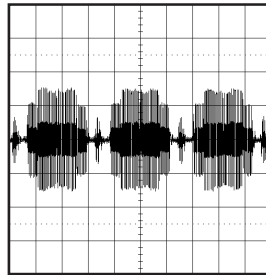
⑥ 0.5V 20μs/div



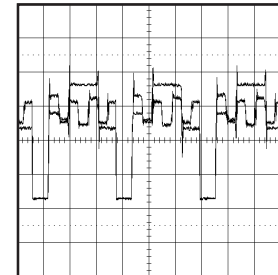
⑪ 1V 20μs/div



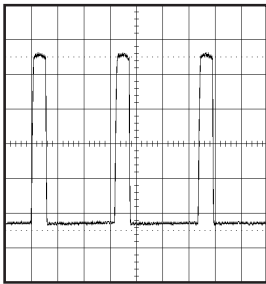
② 0.5V 20μs/div



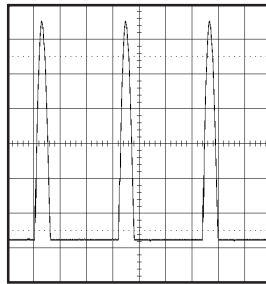
⑦ 200mV 20μs/div



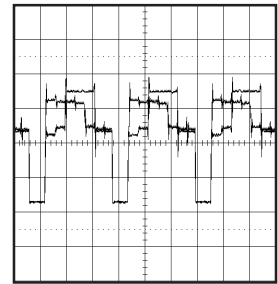
⑫ 1V 20μs/div



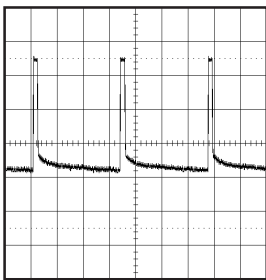
③ 200mV 20μs/div



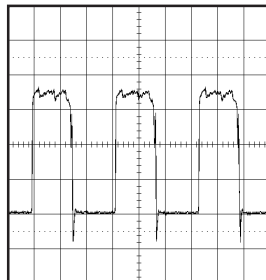
⑧ 20V 20μs/div



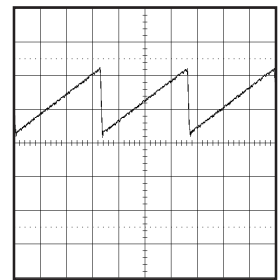
⑬ 1V 20μs/div



④ 200mV 5ms/div

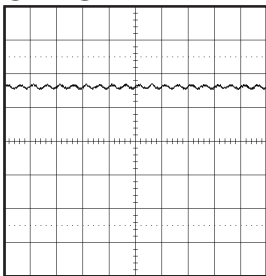


⑨ 200mV 20μs/div

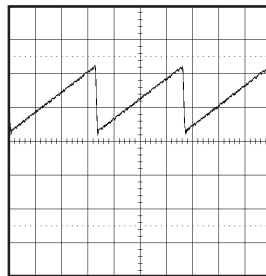


⑭ 0.5V 5ms/div

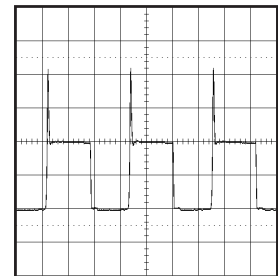
## CHROMA



⑤ 0.5V 2ms/div



⑩ 0.5V 5ms/div

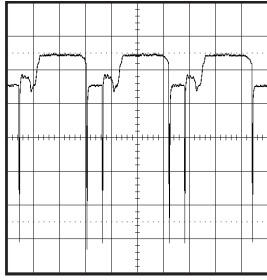


⑮ 20V 20μs/div

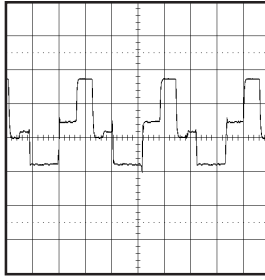
## DEFLECTION/CRT

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

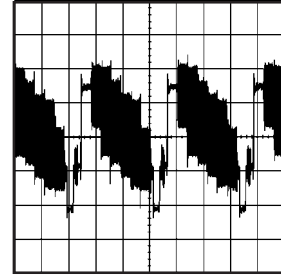
## WAVEFORMS



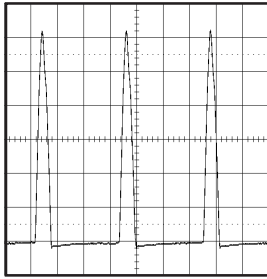
①⑥ 2V 20µs/div



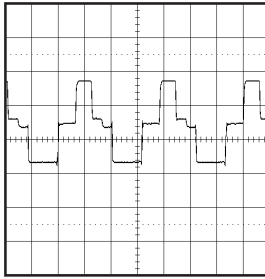
②① 50V 20µs/div



②⑥ 500mV 20µs/div

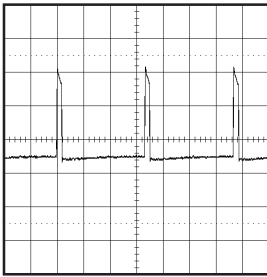


①⑦ 200V 20µs/div

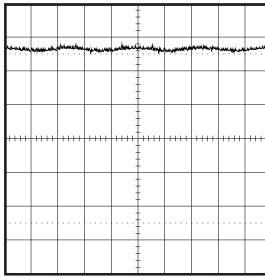


②② 50V 20µs/div

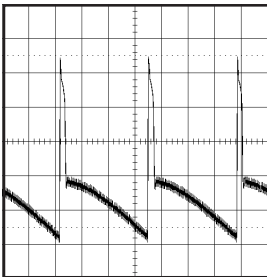
## SOUND/AV



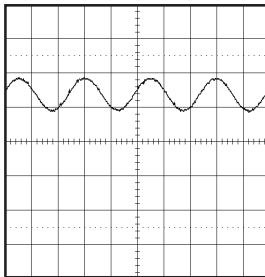
①⑧ 10V 5ms/div



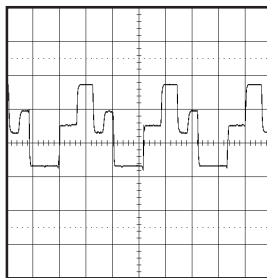
②③ 0.5V 1ms/div



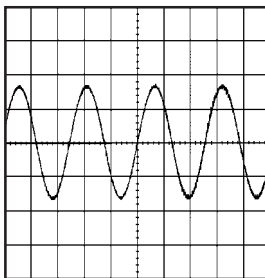
①⑨ 10V 5ms/div



②④ 1V 1ms/div



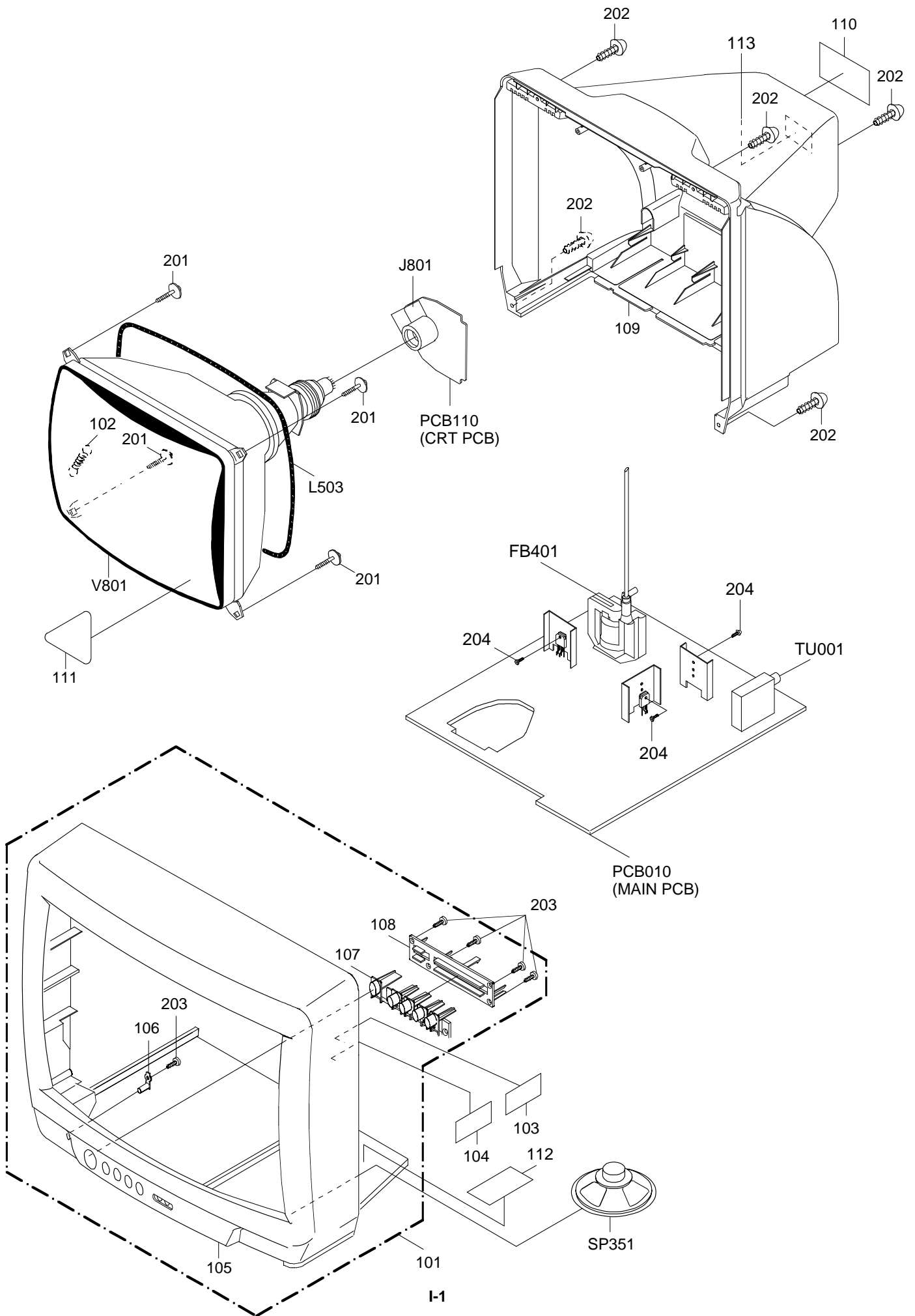
②① 50V 20µs/div



②⑤ 500mV 1ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

# MECHANICAL EXPLODED VIEW



## MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
101	A3J907A720	CABINET,FRONT ASS'Y
102	741WUA0019	SPRING,EARTH
103	7220001107	SHEET,HWC
104	7220001119	SHEET,CSA WARNING
105	701WPJB006	CABINET,FRONT
106	713WPA0090	GUIDE,REMOCON
107	735WPA0381	BUTTON,FRAME
108	735WPA0382	BUTTON,HOLDER
109	702WPA0557	CABINET,BACK
110	722552A007	SHEET,RATING
111	723000B325	FILM,DECORATION
112	7230006818	SHEET,CAUTION
113	726000A019	SHEET,CRT SERVICEMAN
201	8121F50B84	SCREW,TAPPING (B0)      GW20 FLAT 5x28
202	8117540A64	SCREW,TAPPING (B0)      TRUSS      4x16
203	8110630A04	SCREW,TAP TITE (P)      BRAZIER      3x10
204	8109I30A04	SCREW,TAP TITE (B)      WH7      3x10
---	JB5K0100	POLY BAG
---	J3J80401	INSTRUCTION BOOK
---	791WHAA017	LAMIFILM BAG
---	A3J804C975	INSTRUCTION BOOK KIT
---	792WHA0244	PACKAGE,BOTTOM
---	792WHA0245	PACKAGE,TOP
---	793WCDA974	GIFT BOX

# ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
<b>RESISTORS</b>			<b>DIODES</b>		
△ R401	R4X5T4104F	R, METAL 100K OHM 1/4W	△ D515	D2WXN40050	DIODE, SILICON 1N4005-EIC
△ R405	R4X5T4183F	R, METAL 18K OHM 1/4W	D518	D1VT001330	DIODE, SILICON 1SS133T-77
△ R406	R903N8222J	RC 2.2K OHM 1/8W	D519	D1VT001330	DIODE, SILICON 1SS133T-77
△ R407	R002T21R8J	RC 1.8 OHM 1/2W	△ D520	D2WXN40050	DIODE, SILICON 1N4005-EIC
△ R408	R4X5T6103F	R, METAL 10K OHM 1/6W	△ D521	D2WXN40050	DIODE, SILICON 1N4005-EIC
△ R409	R4X5T6123F	R, METAL 12K OHM 1/6W	△ D522	D2WXN40050	DIODE, SILICON 1N4005-EIC
R423	R001T6682J	RC 6.8K OHM 1/6W	D528	D97U05R61B	DIODE, ZENER MTZJ5.6B T-77
△ R426	R002T4272J	RC 2.7K OHM 1/4W	D601	D1VT001330	DIODE, SILICON 1SS133T-77
△ R429	R6558A1R8J	R, FUSE 1.8 OHM 2W	D602	D97U08R21B	DIODE, ZENER MTZJ8.2B T-77
△ R500	R0G3K2275K	RC 2.7M OHM 1/2W	D603	D97U01201B	DIODE, ZENER MTZJ12B T-77
△ R501	R5X2CD3R3J	R, CEMENT 3.3 OHM 5W	D605	D2WT011E10	DIODE, SILICON 11E1-EIC
	R5Y2CD3R3J	R, CEMENT 3.3 OHM 5W	D610	D97U01201B	DIODE, ZENER MTZJ12B T-77
△ R504	R3X28B180J	R, METAL OXIDE 18 OHM 3W	D611	D97U01201B	DIODE, ZENER MTZJ12B T-77
△ R505	R3X181152J	R, METAL 1.5K OHM 1W	D612	D97U01201B	DIODE, ZENER MTZJ12B T-77
R509	R903N8222J	RC 2.2K OHM 1/8W	D613	D1VT001330	DIODE, SILICON 1SS133T-77
R515	R002T2683J	RC 68K OHM 1/2W	D615	D1VT001330	DIODE, SILICON 1SS133T-77
△ R517	R3X28A5R6J	R, METAL 5.6 OHM 2W	D616	D1VT001330	DIODE, SILICON 1SS133T-77
△ R518	R002T4272J	RC 2.7K OHM 1/4W	<b>ICS</b>		
△ R519	R903N8122J	RC 1.2K OHM 1/8W	IC101	I56F07045B	IC OEC7045B
△ R542	R3X181R47J	R, METAL 0.47 OHM 1W	IC199	A3J907A015	IC S-24C02BDP-1A
△ R629	R3X28B330J	R, METAL OXIDE 33 OHM 3W	△ IC351	I01DP75110	IC AN7511
△ R641	R002T4273J	RC 27K OHM 1/4W	△ IC401	I01TD55220	IC AN5522
R647	R001T6202J	RC 2K OHM 1/6W	IC601	I06FC61206	IC M61206FP
△ R803	R3X18A123J	R, METAL OXIDE 12K OHM 2W	<b>TRANSISTORS</b>		
△ R805	R3X18A123J	R, METAL OXIDE 12K OHM 2W	△ Q401	TD30026270	TRANSISTOR, SILICON 2SD2627LS-CBC11
△ R807	R3X18A123J	R, METAL OXIDE 12K OHM 2W	△ Q402	TCAT032070	TRANSISTOR, SILICON KTC3207-AT
<b>CAPACITORS</b>			△ Q501	T25FK26620	TRANSISTOR, FIELD EFFECT 2SK2662
C402	P3N1F2123J	CPP 0.012 UF 200V	△ Q502	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
	P341F2123J	CPP 0.012 UF 200V		TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)
△ C403	E02LT4471M	CE 470 UF 35V	△ Q504	0002E00610	PHOTO COUPLER LTV-817M-VB
△ C414	E02LT4101M	CE 100 UF 35V	Q507	TCATC31980	TRANSISTOR, SILICON KTC3198-AT(Y,GR)
△ C418	E02LT3471M	CE 470 UF 25V	Q603	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
△ C434	E02LT8220M	CE 22 UF 100V		TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)
C437	P4J7F3394J	CMPP 0.39 UF 250V PMS	Q604	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
△ C440	C0JTB05H3K	CC 0.0022UF 500V B		TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)
C442	C0JLYR7Q2K	CC 470 PF 2KV YR	Q605	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
△ C443	P4N8FJ682H	CMPP 0.0068UF 1.25KV		TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)
△ C446	E02LT5220M	CE 22 UF 50V	Q606	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
△ C448	E5E2TC220M	CE 22 UF 200V		TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)
C502	C0JTB0513K	CC 0.001 UF 500V B	Q607	TNYTB03001	COMPOUND TRANSISTOR DTC114ESTP
C503	C0JTB0513K	CC 0.001 UF 500V B	△ Q801	TC3F042170	TRANSISTOR, SILICON 2SC4217(D,E)-RAC
△ C505	P2122B104M	CMP 0.1 UF 250V ECQUL	△ Q802	TC3F042170	TRANSISTOR, SILICON 2SC4217(D,E)-RAC
	P2472B104M	CMP 0.1 UF 275V	△ Q803	TC3F042170	TRANSISTOR, SILICON 2SC4217(D,E)-RAC
△ C506	CB3LE0MQ3M	CC 0.0047UF 250V	<b>COILS &amp; TRANSFORMERS</b>		
	CBLLYEMQ3M	CC 0.0047UF 250V	L101	021LA63R3K	COIL 3.3 UH
△ C511	E50HU5220M	CE 22 UF 50 V	L402	02186G180M	COIL 18 UH
C514	C0JLYR7U2K	CC 680 PF 2KV YR	△ L501	029T00A7M1	COIL, LINE FILTER 1R5A102F20
△ C515	E02LT2471M	CE 470 UF 16V	△ L503	028R200029	COIL, DEGAUSS 8R200029
C517	C0JLYR7Q2K	CC 470 PF 2KV YR	L601	0216731R2K	COIL 1.2 UH
△ C519	E02LT2471M	CE 470 UF 16V	L605	02167F1R0K	COIL 1 UH
△ C521	E5EZFB101M	CE 100 UF 160V	L606	021LA62R2K	COIL 2.2 UH
△ C526	E51CGC331M	CE 330 UF 200V	L607	021LA6150K	COIL 15 UH
C819	C0JBB0713K	CC 0.001 UF 2KV B	L801	02167F221J	COIL 220 UH
<b>DIODES</b>			T401	03305Y002S	TRANS, HORIZONTAL DRIVE 305Y002
D001	D97U03001B	DIODE, ZENER MTZJ30B T-77	△ T502	0481290184	TRANSFORMER, SWITCHING 81290184
△ D401	D94TA27011	DIODE, ZENER HZ27-1L TD	<b>JACKS</b>		
△ D402	D94TA11B11	DIODE, ZENER HZ11B1L TD	J702	060Q401077	RCA, JACK AV1-09D-3
D403	D2WT011E10	DIODE, SILICON 11E1-EIC	J703	060Q401076	RCA, JACK AV1-09D-4
D404	D97U06R21B	DIODE, ZENER MTZJ6.2B T-77	△ J801	066C130015	SOCKET, CRT CVT3275-5102
△ D405	D2WTAU02A0	DIODE, SILICON AU02A-EIC	<b>SWITCHES</b>		
△ D406	D1VT001330	DIODE, SILICON 1SS133T-77	SW101	0504201T31	SWITCH, TACT SKHVBED010
D408	D2WT011E10	DIODE, SILICON 11E1-EIC	SW102	0504201T31	SWITCH, TACT SKHVBED010
△ D410	D2WTAU02A0	DIODE, SILICON AU02A-EIC	SW103	0504201T31	SWITCH, TACT SKHVBED010
△ D411	D2WTAU02A0	DIODE, SILICON AU02A-EIC	SW104	0504201T31	SWITCH, TACT SKHVBED010
△ D501	D2WXN40050	DIODE, SILICON 1N4005-EIC	SW105	0504201T31	SWITCH, TACT SKHVBED010
△ D502	D2WXN40050	DIODE, SILICON 1N4005-EIC	<b>P.C. BOARD ASSEMBLIES</b>		
△ D503	D2WXN40050	DIODE, SILICON 1N4005-EIC	PCB010	A3J907A01A	PCB ASS'Y TMX494A
△ D504	D2WXN40050	DIODE, SILICON 1N4005-EIC	PCB110	A3J907A11A	PCB ASS'Y TCX352A
△ D505	D2WXB290S0	DIODE, SILICON SB290S	<b>MISCELLANEOUS</b>		
D506	D97U01801B	DIODE, ZENER MTZJ18B T-77	CD351	06CH122301	CORD, CONNECTOR CH122301
D507	D97U01501B	DIODE, ZENER MTZJ15B T-77	△ CD501	120R414903	CORD, AC 0R414903
D508	D1VT001330	DIODE, SILICON 1SS133T-77	CD801	068M82025A	CORD, CONNECTOR 8M82025A
△ D509	D97U01801B	DIODE, ZENER MTZJ18B T-77	CF601	1022T45R72	FILTER, SAW SAF45MFY220ZR
△ D510	D2WXRU2AM0	DIODE, SILICON RU2AM-EIC	CF603	1011T4R504	FILTER, CERAMIC EFCT4R5YS5A
D512	D1VT001330	DIODE, SILICON 1SS133T-77	CF604	1011T4R517	FILTER, CERAMIC EFCT4R5MW5
△ D513	D2WXB290S0	DIODE, SILICON SB290S	△ CP401	069X450029	CONNECTOR PCB SIDE B05B-DVS
D514	D1VT001330	DIODE, SILICON 1SS133T-77	△ CP502	069W420029	CONNECTOR PCB SIDE TV-50P-02-A1

## ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
<b>MISCELLANEOUS</b>				
△ CP502	069S420110	CONNECTOR PCB SIDE	A1561WV2-2P	
CP601	0694260139	CONNECTOR PCB SIDE	173979-6	
CP801	069W320018	CONNECTOR PCB SIDE	TS-80P-02-V1	or
	069S320010	CONNECTOR PCB SIDE	A2361WV2-2P	
CP802A	067R010019	WIRE HOLDER	51048-1000	or
	067U010049	WIRE HOLDER	B2013H02-10P	
CP802B	067R010019	WIRE HOLDER	51048-1000	or
	067U010049	WIRE HOLDER	B2013H02-10P	
△ F501	081PC04004	FUSE	51MS040LCC	
△ FB401	043220052F	TRANSFORMER, FLYBACK	3220052F	
FH501	06710T0006	HOLDER, FUSE	EYF-52BC	
FH502	06710T0006	HOLDER, FUSE	EYF-52BC	
OS101	077Q014003	REMOTE RECEIVER	PIC-28143SY-2	
△ SP351	070Y132018	SPEAKER	S08F21	
△ TH501	DF5EL3R0A0	DEGAUSS, ELEMENT	ZPB45BL3R0A	
TM101	076N0DW010	TRANSMITTER	RC-DW010	
△ TU001	0145S00052	TUNER, VHF-UHF	ENV56D66G3	
△ V801	098Q200481	CRT W/DY	A48AGY13X77	
X101	1001T8R004	CERAMIC, OSCILLATOR	EFOEC8004T4	
X602	100CT3R505	CRYSTAL HC-49/C	3.579545MHZ	

### RESISTOR

RC..... CARBON RESISTOR

### CAPACITORS

CC..... CERAMIC CAPACITOR  
 CE..... ALUMI ELECTROLYTIC CAPACITOR  
 CP..... POLYESTER CAPACITOR  
 CPP..... POLYPROPYLENE CAPACITOR  
 CPL..... PLASTIC CAPACITOR  
 CMP..... METAL POLYESTER CAPACITOR  
 CMPL..... METAL PLASTIC CAPACITOR  
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M3J9-07A
O/R NO.	W133021



## SERVICING NOTICES ON CHECKING

### 1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

### 2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

### 3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  $\triangle$  mark, the designated parts must be used.

### 4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

### 5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

### 6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

### 7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

#### (INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

#### **[Note 1]**

If you have not the 500V insulation resistance meter, use a Tester.

#### **[Note 2]**

External exposure metal: Antenna terminal

## HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

#### 1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

#### 2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

## IMPORTANT

Inferior silicon grease can damage IC's and transistors.

When replacing an IC's or transistors, use only specified silicon grease (YG6260M).

Remove all old silicon before applying new silicon.

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# GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	19 inch / 480.0mmV		
			CRT Type	Normal		
			Deflection	90 degree		
			Magnetic Field BV/BH	+0.45G/0.18G		
		Color System		NTSC		
		Speaker		1Speaker		
			Position	Bottom		
			Size	3 Inch		
		Sound Output	Impedance	8 ohm		
			MAX	1.5 W		
	10%(Typical)	1.0 W				
	NTSC3.58+4.43 /PAL60Hz	No				
G-2	Tuning System	Broadcasting System		US System M		
		Tuner and Receive CH	System	1Tuner		
			Destination	Others		
			Tuning System	F-Synth		
			Input Impedance	VHF/UHF 75 ohm		
			CH Coverage	2 - 69, 4A, A-5 - A-1, A - I, J - W, W+1 - W+84		
		Intermediate Frequency	Picture(FP)	45.75MHz		
			Sound(FS)	41.25MHz		
			FP-FS	4.50MHz		
		Preset CH		No		
Stereo/Dual TV Sound		No				
Tuner Sound Muting		Yes				
G-3	Power	Power Source	AC DC	120V AC 60Hz		
		Power Consumption		at AC		
			Stand by (at AC)	73 W at AC 120 V 60 Hz		
			Per Year	5 W at AC 120 V 60 Hz		
	Protector	Power Fuse	Yes			
G-4	Regulation	Safety		UL /CSA		
		Radiation		FCC /DOC		
		X-Radiation		DHHS/HWC		
G-5	Temperature	Operation		+5oC ~ +40oC		
		Storage		-20oC ~ +60oC		
G-6	Operating Humidity			Less then 80% RH		
G-7	On Screen Display	Menu	Menu Type	Yes		
			Picture	Character	Yes	
				Contrast	Yes	
				Brightness	Yes	
				Color	Yes	
				Tint	Yes	
				Sharpness	Yes	
				Audio		No
			Bass		No	
			Treble		No	
			Balance		No	
			BBE On/Off		No	
			Stable Sound On/Off		No	
			CH Set Up		Yes	
				TV/CATV	Yes	
				Auto CH Memory	Yes	
				Add/ Delete	Yes	
			Language		Yes	
			V-chip		Yes	
				CH Label	No	
				Favorite CH	No	
				Color Stream DVD/DTV	No	
			Control Level		Yes	
				Volume	Yes	
				Brightness	Yes	
				Contrast	Yes	
				Color	Yes	
				Tint (NTSC Only)	Yes	
				Sharpness	Yes	
				Tuning	No	
				Bass	No	
				Treble	No	
				Balance	No	
				Back Light	No	
				Stereo,Audio Output,SAP		No
				Video		Yes
Color Stream		No				
Channel(TV/Cable)		Yes				
CH Label		No				
Sleep Timer		Yes				
Sound Mute		Yes				
V-chip Rating		Yes				

# GENERAL SPECIFICATIONS

G-8	OSD Language	OSD Language Setting		English	French	Spanish	
				English			
G-9	Clock and Timer	Sleep Timer	Max Time	120 Min			
			Step	10 Min			
		On/Off Timer	Program(On Tim / Off Tim)	No			
		Wake Up Timer		No			
		Timer Back-up (at Power Off Mode)	more than	--	Min	Sec	
G-10	Remote Control	Unit		RC-DW			
		Glow in Dark Remocon		No			
		Format		NEC			
		Custom Code		86-05 h			
		Power Source	Voltage(D.C)	3V			
			UM size x pcs	UM-4 x 2 pcs			
		Total Keys		27	Keys		
		Keys	Power		Yes		
			1		Yes		
			2		Yes		
			3		Yes		
			4		Yes		
			5		Yes		
			6		Yes		
			7		Yes		
			8		Yes		
			9		Yes		
			0		Yes		
			100			No	
			CH Up		Yes		
			CH Down		Yes		
			Volume Up		Yes		
			Volume Down		Yes		
			TV/Caption/Text		Yes		
			CH1/CH2		Yes		
			TV/Video(TV/AV)		Yes		
			CH RTN/CH ENT(Quick View)		Yes		
			Sleep		Yes		
			RE Call(Call)		Yes		
			Reset		Yes		
			Menu		Yes		
			Enter		Yes		
			Mute		Yes		
			Exit			No	
			MTS(Audio Select)			No	
			Set +		Yes		
			Set -		Yes		
	Multi Brand Keys	CH Up(VCR)		No			
		CH Down(VCR)		No			
		Pause/Still		No			
		TV/VCR(VCR)		No			
		Code		No			
		FF		No			
		Rew		No			
		Rec		No			
		Play		No			
		Stop		No			
		TV		No			
		VCR		No			
		Cable		No			

## GENERAL SPECIFICATIONS

<b>G-11</b>	<b>Features</b>	Auto Degauss	Yes		
		Auto Shut Off	Yes		
		Canal+	No		
		CATV	Yes		
		Anti-theft	No		
		Rental	No		
		Memory(Last CH)	Yes		
		Memory(Last Volume)	Yes		
		V-Chip	Yes		
		Type	USA,ORION Type		
		BBE	No		
		Auto Search	No		
		CH Allocation	No		
		SAP	No		
		Channel Lock	No		
		Just Clock Function	No		
		Game Position	No		
		CH Label	No		
		VM Circuit	No		
		Full OSD	No		
		Premiere	No		
		Comb Filter	No		
		Lines			
		Auto CH Memory	Yes		
		Hotel Lock	No		
		Closed Caption	Yes		
		Stable Sound	No		
		Favorite CH	No		
		<b>G-12</b>	<b>Accessories</b>	Owner's Manual	Language w/Guarantee Card
					English /French
				Remote Control Unit	Yes
				Rod Antenna	No
				Poles Terminal	
Loop Antenna	No				
Terminal					
U/V Mixer	No				
DC Car Cord (Center+)	No				
Guarantee Card	No				
Warning Sheet	No				
Circuit Diagram	No				
Antenna Change Plug	No				
Service Facility List	No				
Important Safeguard	No				
Dew/AHC Caution Sheet	No				
AC Plug Adapter	No				
Quick Set-up Sheet	No				
Battery	No				
UM size x pcs OEM Brand					
AC Cord	No				
AV Cord (2Pin-1Pin)	No				
Registration Card	No				
PTB Sheet	No				
300 ohm to 75 ohm Antenna Adapter	No				

## GENERAL SPECIFICATIONS

<b>G-13</b>	<b>Interface</b>	Switch	Front	Power	Yes	
				System Select	No	
				Main Power SW	No	
				Sub Power	No	
				Channel Up/Reset	Yes	
				Channel Down/Enter	Yes	
				Volume Up/Set Up	Yes	
				Volume Down/Set Down	Yes	
				MENU=Volume Up+Volume Down	Yes	
				AC/DC	No	
		Rear	TV/CATV Selector	No		
			Degauss	No		
			Main Power SW	No		
			Power	No		
		Indicator	Stand-by	No		
			On Timer	No		
			Power	No		
		Terminals	Front	Video Input	RCA	
				Audio Input	RCA x 1	
				Other Terminal	No	
			Rear	Video Input(Rear1)	No	
				Video Input(Rear2)	No	
				Audio Input(Rear1)	No	
				Audio Input(Rear2)	No	
				Video Output	No	
				Audio Output	No	
				Euro Scart	No	
				Color Stream	No	
				Diversity	No	
				Ext Speaker	No	
				DC Jack 12V(Center +)	No	
VHF/UHF Antenna Input	F Type					
AC Outlet	No					
<b>G-14</b>	<b>Set Size</b>			Approx. W x D x H (mm)		488 x 465 x 416
<b>G-15</b>	<b>Weight</b>			Net (Approx.)		17.5kg (38.6 lbs)
				Gross (Approx.)		20.0kg (44.1 lbs)
<b>G-16</b>	<b>Carton</b>	Master Carton		No		
		Content		--- Sets		
		Material		-- /--		
		Dimensions W x D x H(mm)		-- x -- x --		
		Description of Origin		No		
		Gift Box		Yes		
		Material		Double Full Color		
		Dimensions W x D x H(mm)		546 x 526 x 472		
		Design		As per Buyer's		
		Description of Origin		Yes		
		Drop Test		Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces		
Height (cm)		46				
Container Stuffing		436 Sets/40' container				
<b>G-17</b>	<b>Cabinet Material</b>	Cabinet Front		PS 94V0 DECABROM		
		Cabinet Rear		PS 94V0		

# DISASSEMBLY INSTRUCTIONS

## 1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- \* After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- \* Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

### REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 1-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated screwdriver, touch the support of the Anode with the tip of the screwdriver.

A cracking noise will be heard as the voltage is discharged.

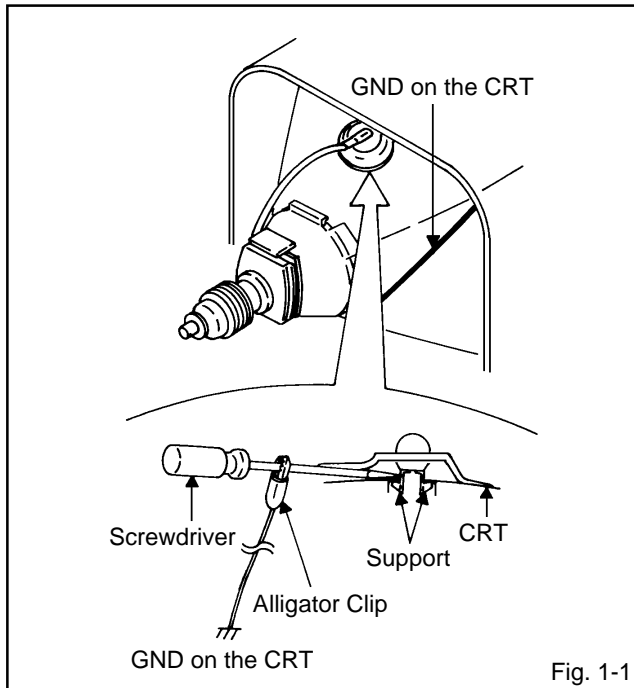


Fig. 1-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. (Refer to Fig. 1-2.)

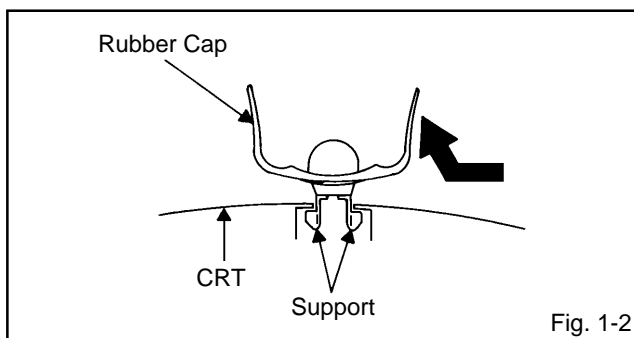


Fig. 1-2

3. After one side is removed, pull in the opposite direction to remove the other.

### NOTE

Take care not to damage the Rubber Cap.

### INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 1-3.)

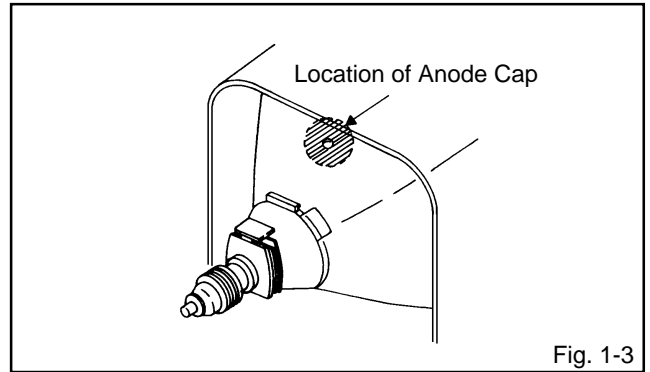


Fig. 1-3

### NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. (Refer to Fig. 1-4.)

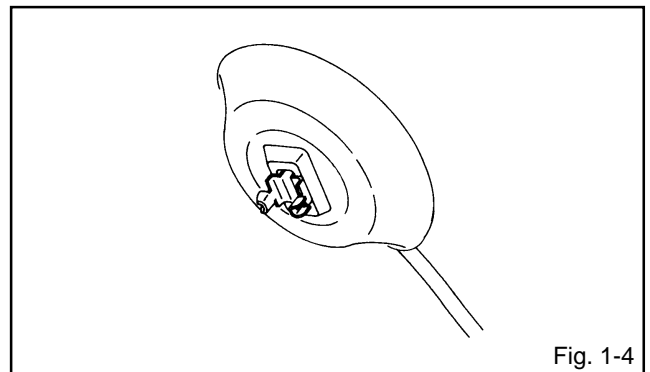


Fig. 1-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 1-5.

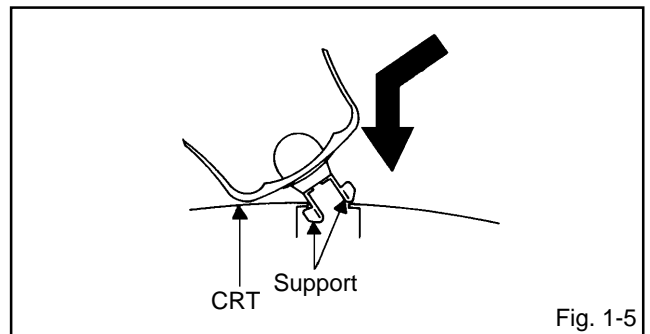


Fig. 1-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

## SERVICE MODE LIST

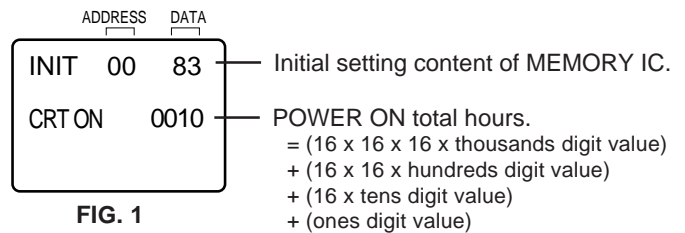
This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily. To enter the Service Mode, press both set key and remote control key for more than 1 second.

Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	6	POWER ON total hours is displayed on the screen. Refer to the "CONFIRMATION OF USING HOURS".  Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "NOTE FOR THE REPLACING OF MEMORY IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

### CONFIRMATION OF USING HOURS

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second.
3. After the confirmation of using hours, turn off the power.



### NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A
70	A8	0A	A2	09	06	63	24	19	21	20	FF

**Table 1**

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 second. ADDRESS and DATA should appear as FIG 1.
3. ADDRESS is now selected and should "blink". Using the SET + or - keys on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using SET + or - until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.



# ELECTRICAL ADJUSTMENTS

## 1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

### CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.  
Inferior silicon grease can damage IC's and transistors.
- When replacing IC's and transistors, use only specified silicon grease (YG6260M).  
Remove all old silicon before applying new silicon.

Prepare the following measurement tools for electrical adjustments.

1. Synchro Scope
2. Digital Voltmeter

### On-Screen Display Adjustment

1. In the condition of NO indication on the screen.  
Press the VOL. DOWN button on the set and the Channel button (9) on the remote control for more than 1 second to appear the adjustment mode on the screen as shown in Fig. 1-1.

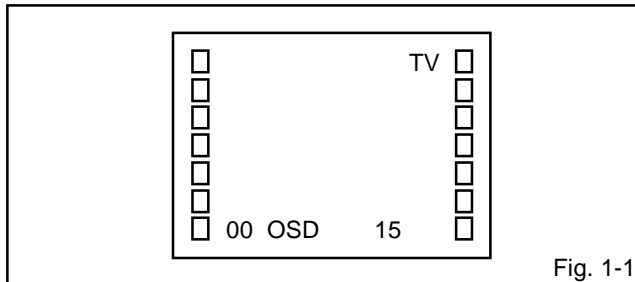


Fig. 1-1

2. Use the Channel UP/DOWN button or Channel button (0-9) on the remote control to select the options shown in Fig. 1-2.
3. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	OSD H	13	BRIGHTNESS
01	CUT OFF	14	CONTRAST
02	RF AGC DELAY	15	COLOR
03	VIF VCO	16	TINT
04	H VCO	17	SHARPNESS
05	H PHASE	18	FM LEVEL
06	V SIZE	19	LEVEL
07	V SHIFT	20	SEPARATION 1
08	R DRIVE	21	SEPARATION 2
09	B DRIVE	22	TEST MONO
10	R BIAS	23	TEST STEREO
11	G BIAS	24	X-RAY TEST
12	B BIAS		

Fig. 1-2

## 2. BASIC ADJUSTMENTS

### 2-1: RF AGC DELAY

1. Place the set with Aging Test for more than 15 minutes.
2. Receive an 80dB monoscope pattern.
3. Connect the digital voltmeter to R606.
4. Activate the adjustment mode display of Fig. 1-1 and press the channel button (02) on the remote control to select "RF AGC DELAY".
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is  $2.15 \pm 0.05V$ .

### 2-2: CUT OFF

1. Adjust the unit to the following settings.  
R.DRIVE=10, B.DRIVE=10, R.BIAS=64, G.BIAS=64, B.BIAS=64, BRIGHTNESS=130, CONTRAST=100.
2. Place the set with Aging Test for more than 15 minutes.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (01) on the remote control to select "CUT OFF".
4. Adjust the Screen Volume until a dim raster is obtained.

### 2-3: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the Focus Volume until picture is distinct.

### 2-4: WHITE BALANCE

**NOTE:** Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 10 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the adjustment control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of Fig. 1-1 and press the channel button (10) on the remote control to select "R.BIAS".
5. Using the VOL. UP/DOWN button on the remote control, adjust the R.BIAS.
6. Press the CH. UP/DOWN button on the remote control to select the "R.DRIVE", "B.DRIVE", "G.BIAS" or "B.BIAS".
7. Using the VOL. UP/DOWN button on the remote control, adjust the R.DRIVE, B.DRIVE, G.BIAS or B.BIAS.
8. Perform the above adjustments 6 and 7 until the white color is looked like a white.

### 2-5: SUB TINT/SUB COLOR

1. Receive the color bar pattern. (RF Input)
2. Connect the oscilloscope to TP023.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (16) on the remote control to select "TINT".
4. Press the VOL. UP/DOWN button on the remote control until the waveform becomes as shown in Fig. 2-1.
5. Connect the oscilloscope to TP022.
6. Press the CH DOWN button once to set to "COLOR" mode.
7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to 120% of the white level. (Refer to Fig. 2-2)
8. Receive the color bar pattern. (Audio Video Input)
9. Press the TV/AV button on the remote control to set to the AV mode. Then perform the above adjustments 2~7.

# ELECTRICAL ADJUSTMENTS

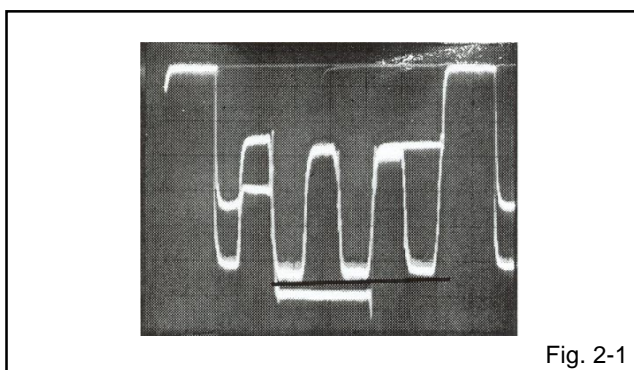


Fig. 2-1

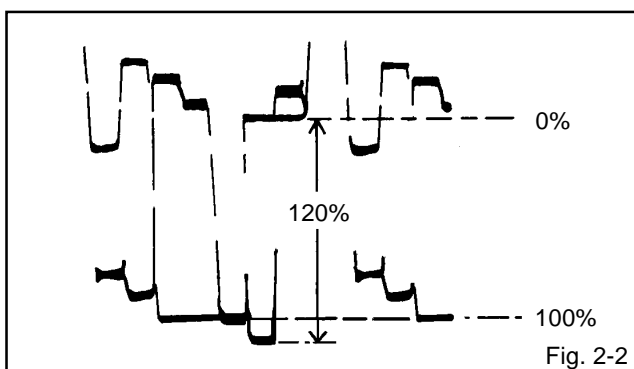


Fig. 2-2

## 2-6: HORIZONTAL PHASE

1. Receive the center cross signal from the Pattern Generator.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(05)** on the remote control to select "H PHASE".
3. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

## 2-7: VERTICAL SIZE

**NOTE:** Adjust after performing adjustments in section 2-6

1. Receive the crosshatch signal from the Pattern Generator.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(06)** on the remote control to select "V SIZE".
3. Press the VOL. UP/DOWN button on the remote control until the rectangle on the center of the screen becomes square.
4. Receive a broadcast and check if the picture is normal.

## 2-8: VERTICAL SHIFT

**NOTE:** Adjust after performing adjustments in section 2-7

1. Receive the crosshatch signal from the Pattern Generator.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(07)** on the remote control to select "V SHIFT".
3. Press the VOL. UP/DOWN button on the remote control until the horizontal line becomes fit to the notch of the shadow mask.

## 2-9: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. (**Refer to Fig. 2-3**)

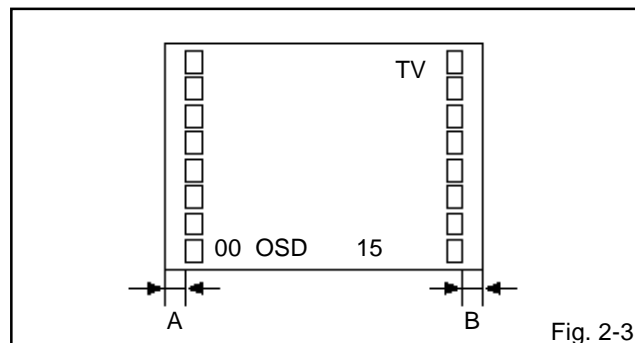


Fig. 2-3

## 2-10: VIF VCO

1. Place the set with Aging Test for more than 10 minutes.
2. Receive an 80dB monoscope pattern.
3. Connect the digital voltmeter between the **pin 5 of CP601** and the **GND**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(03)** on the remote control to select "VIF VCO".
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is 2.5V.

## 2-11: SUB CONTRAST MANUAL

1. Receive an 70db the color bar pattern. (RF Input)
2. Activate the adjustment mode display of **Fig. 1-1** press the channel button **(14)** on the remote control to select "CONTRAST".
3. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "108".
4. Receive an 70db the color bar pattern. (Audio Video Input)
5. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2, 3.

## 2-12: SUB BRIGHTNESS

1. Receive an 70db the black pattern\*. (RF Input)
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(13)** on the remote control to select "BRIGHTNESS".
3. Press the VOL. UP/DOWN button on the remote control until the screen begin to shine.
4. Receive an 70db the black pattern\*. (Audio Video Input)
5. Press the TV/AV button on the remote control to set to the AV mode. Then perform the above adjustments 2, 3.

\*The Black Pattern means the whole black raster signal. Select the "RASTER" of the pattern generator, set to the OFF position for each R, G and B.

# ELECTRICAL ADJUSTMENTS

## 3. PURITY AND CONVERGENCE ADJUSTMENTS

### NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

### 3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**  
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

### 3-2: PURITY

#### NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.  
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

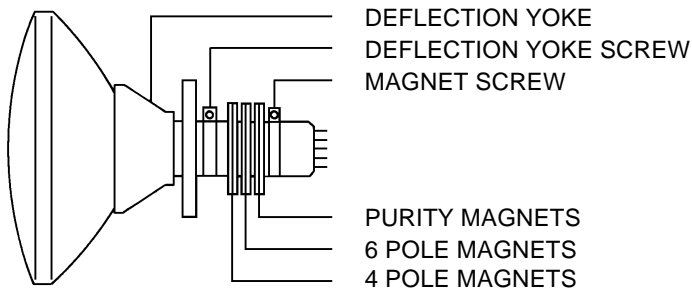


Fig. 3-1

### 3-3: STATIC CONVERGENCE

#### NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

### 3-4: DYNAMIC CONVERGENCE

#### NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**

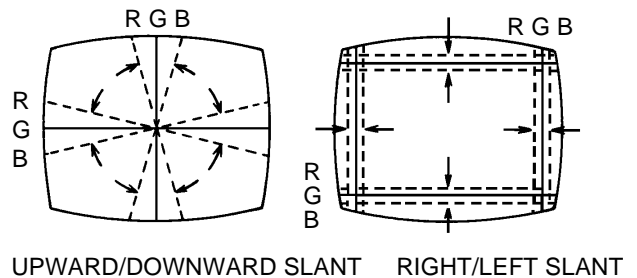


Fig. 3-2-a

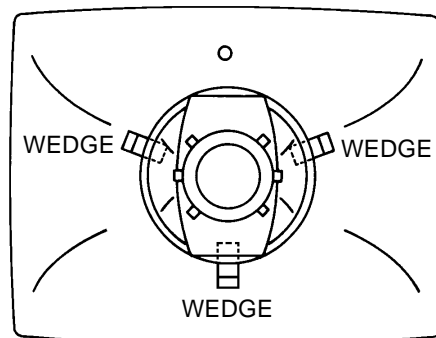
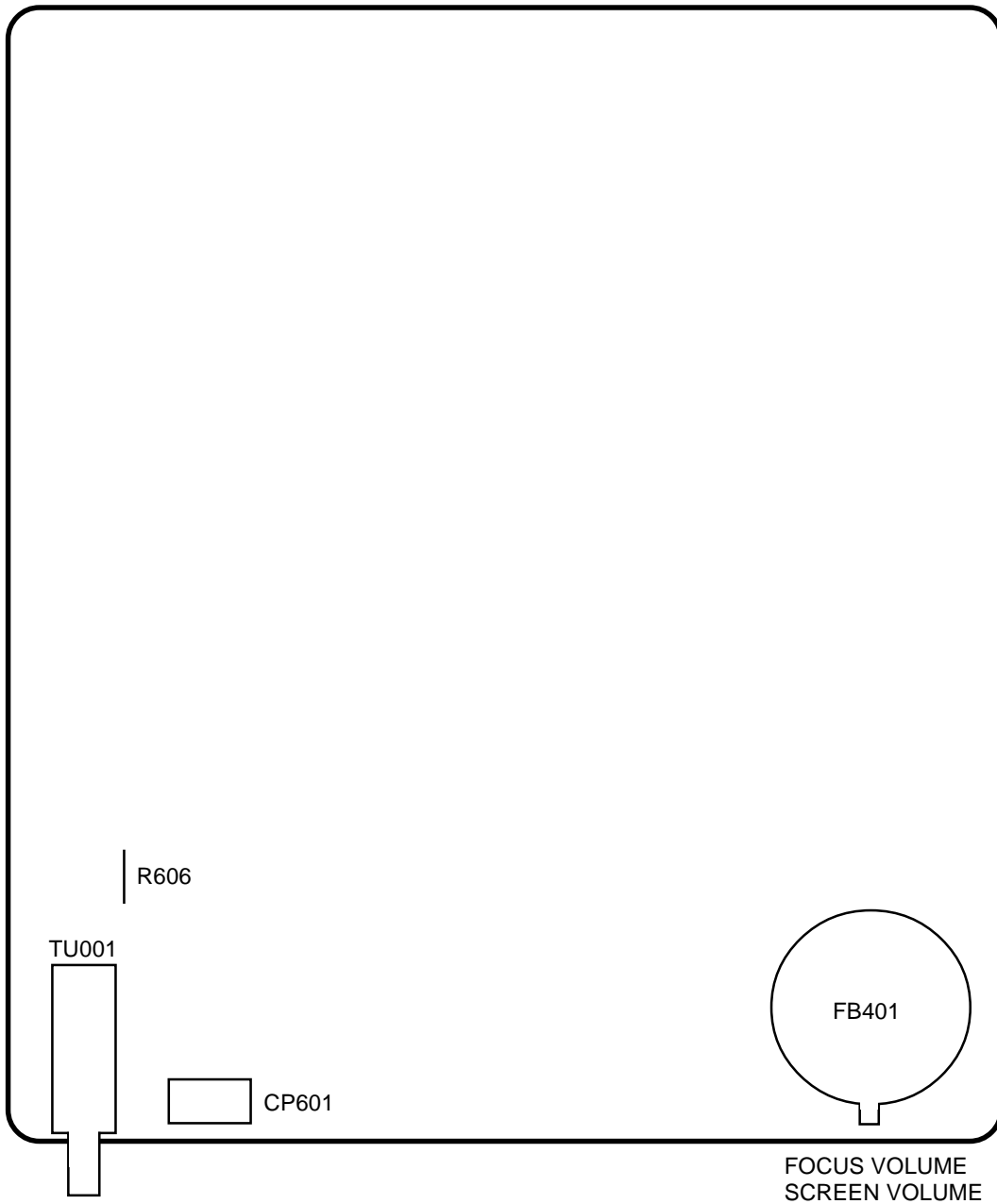
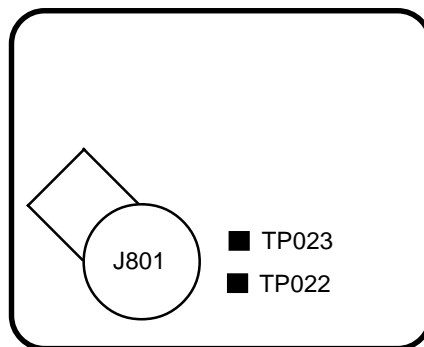


Fig. 3-2-b

# MAJOR COMPONENTS LOCATION GUIDE

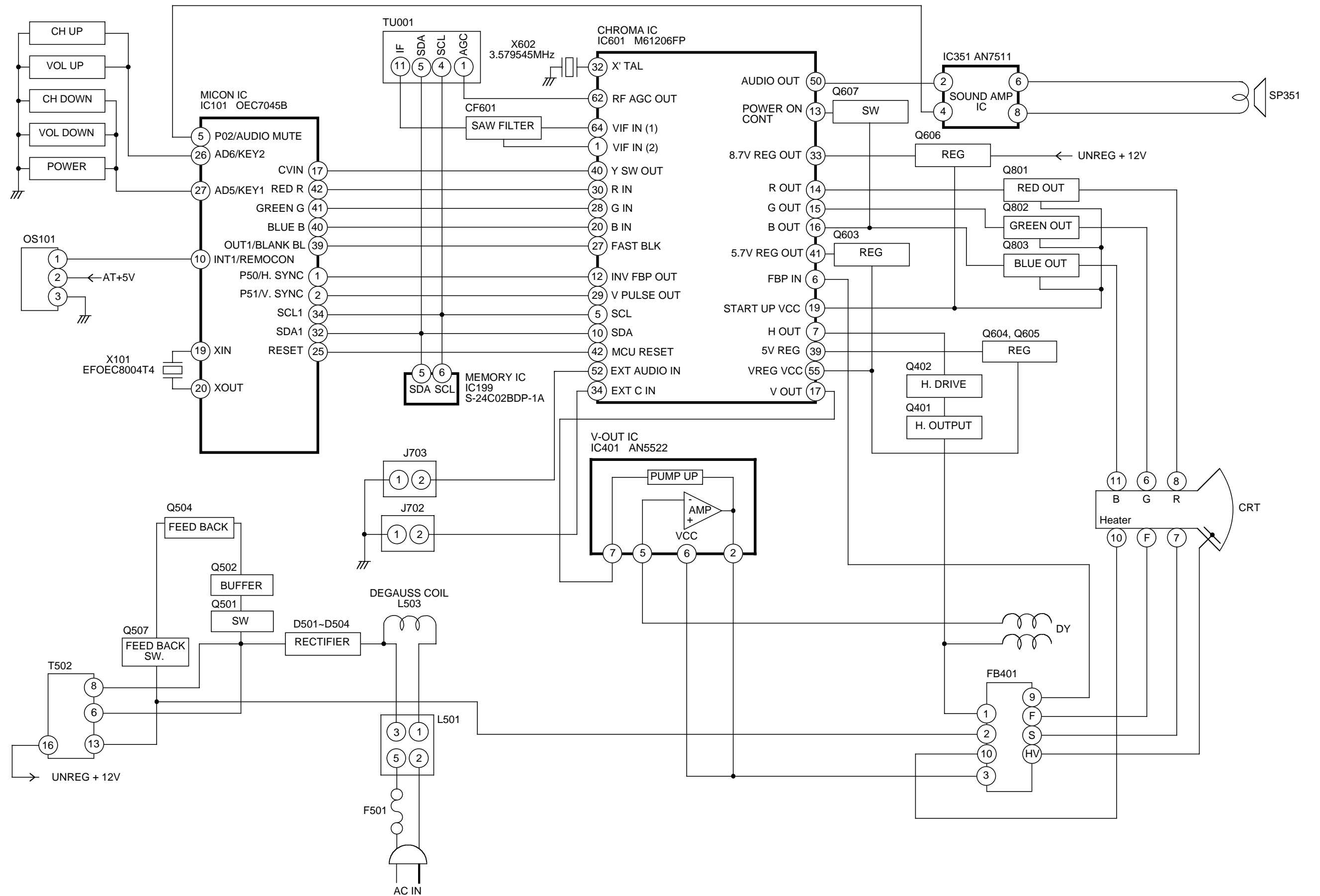


**MAIN PCB**



**CRT PCB**

# BLOCK DIAGRAM





PRINTED CIRCUIT BOARDS  
MAIN/CRT (CHIP MOUNTED PARTS)  
SOLDER SIDE

